

## DEMYSTIFYING THE AASHTO LRFD CONCRETE SHEAR DESIGN PROVISIONS

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### ABSTRACT

*The AASHTO LRFD Bridge Design Specifications<sup>1</sup> incorporate a simplified version of the modified compression field theory (MCFT) to design and analyze basic concrete members for shear. More effort can be required than when using the Standard Specifications for Design of Highway Bridges<sup>2</sup>, but the author finds that the new provisions are feasible for routine use in bridge design offices, and appreciates being compelled to think about the internal flow of forces and resultant reinforcement required. AASHTO's "sectional method" results in shear-prevalent deep-beam members having more shear reinforcement than typical flexural members. This presentation attempts to guide bridge engineers through the new provisions in order to evaluate shear capacity and adjust reinforcement as required for shear demand in selected components. Examples are also provided.*

**Keywords:** Shear, Modified-Compression-Field-Theory, Concrete Bridge Design, AASHTO LRFD

## INTRODUCTION

The *AASHTO LRFD Bridge Design Specifications*<sup>1</sup> incorporate modified compression field theory (MCFT) where shear *capacity* is thought of in triangles: diagonal compressive stress in the concrete, stirrups or ties, and longitudinal reinforcement. Expressions required to estimate concrete shear capacity have been analytically derived based on force equilibrium, stress-strain relationships, and compatibility of deformations. For design of typical flexural members in bridges, though, the mechanics have been streamlined. The design procedure is referred to as the "sectional method" in *AASHTO LRFD Specifications*.

Shear *demand* causes strain and sometimes cracking. Application of the sectional method requires expression of the shear demand as stress, normalized for concrete strength ( $v_u/f'_c$ ). The longitudinal strain ( $\epsilon_x$ ) is estimated, which in turn suggests a crack angle ( $\theta$ ) and a coefficient ( $\beta$ ) in concrete capacity  $V_c = \beta \sqrt{f'_c} b_v d_v$ . A table correlating the demand to  $\epsilon$ ,  $\beta$ , and  $\theta$  is provided. It is assumed that the angle of diagonal compressive stresses equals the resultant crack angle.

Longitudinal steel must be adequate to carry the horizontal component of the diagonal compression force i.e. shear capacity, as well as force due to flexure. While straight-forward for members exhibiting strictly beam behavior, steel requirements are uncustomary (large) for shear-prevalent members. The latter is illustrated in the case of a rigid frame bent cap. Strut-and-tie methods would have been more appropriate than the sectional method to model the given flow of forces, although steel requirements would still have exceeded those according to the *Standard Specifications*.

The changes to present practice can be overwhelming at the onset, but the time has come for bridge designers to consider the internal mechanism that affords shear capacity. Once one develops "a feel" for likely strains, crack angles, and resultant diagonal compression forces, "back-of-the-envelope" calculations are possible for flexural members. That is, one could approximate a value for  $\beta$  between 1.5 and 6.0, and easily evaluate  $V_c$ . The new provisions are feasible for routine use in today's design office where analytic tools such as spreadsheets are commonplace--and expected--and to the same extent that trigonometry tables and slide rules were a part of the practice decades ago.

This paper uses "10 Steps" to guide bridge engineers through the new provisions in order to evaluate shear capacity and adjust reinforcement as required to accommodate shear demand in undisturbed regions. Examples are provided for a conventionally reinforced bent cap and column, prestressed I-girder made continuous for live-loads, and an inverted-T bent cap. Recommendations for further investigation and implementation are made.

## USING THE AASHTO LRFD SHEAR PROVISIONS

A "step-by-step" approach for using the *AASHTO LRFD Specifications 2<sup>nd</sup> Edition with '99, '00, '01, '02 Interim Revisions*<sup>1</sup> to evaluate shear at a given location is discussed below:

- Determine the shear depth,  $d_v$ , measured perpendicular to the neutral axis between the resultants of the tensile and compressive forces due to flexure (capacity). The greatest of  $0.9d_e$ ,  $0.72h$ , or *AASHTO* Eqn. C5.8.2.9-1,  $d_v = \frac{M_n}{A_s f_y + A_{ps} f_{ps}}$ , are suggested. The effective depth,  $d_e$ , is from flexure, *AASHTO* Eqn. 5.7.3.3.1-2,  $d_e = \frac{A_{ps} f_{ps} d_p + A_s f_y d_s}{A_{ps} f_{ps} + A_s f_y}$ .  
[Previous editions of the *Standard Specifications*<sup>2</sup> permitted  $d_v$  to be taken as  $0.8h$  for prestressed members. The 0.72 factor in *LRFD* comes from  $0.8 \times 0.9$ .]
- Calculate  $V_p$ , the vertical component of prestressing that contributes to shear capacity, if any.
- Check that the shear width,  $b_v$ , where 25% of grouted duct width or 50% of ungrouted duct width has been deducted from the actual beam width, satisfies *AASHTO* Eqns. 5.8.2.1-2 and 5.8.3.3-2:  $V_u \leq V_r [= \phi V_n = \phi(0.25 f'_c b_v d_v + V_p)]$ .  $\phi$ , the resistance factor for shear, is 0.90 (*AASHTO* 5.5.4.2.1). Girders must often be flared adjacent to supports. This ensures a ductile failure in the shear reinforcing prior to crushing of the web.
- Evaluate shear stress,  $v = \frac{V_u - \phi V_p}{\phi b_v d_v}$  per *AASHTO* Eqn. 5.8.2.9-1. Divide by concrete strength  $f'_c$ , to get  $v/f'_c$  ratio.
- Use an estimated value for longitudinal strain,  $\epsilon_x$ , and the previously calculated value for  $v/f'_c$ , to identify a value for crack angle  $\theta$ , in Table 5.8.3.4.2-1 of the *AASHTO LRFD Specifications*. Or, assume that  $\theta=26.5^\circ$  (which makes  $0.5 \cot \theta=1.0$ ), as noted in the Commentary to Article 5.8.3.4.2 ('03 Interims), and proceed to the next step.
- Calculate strain,  $\epsilon_x$ --which is the ratio of the vertical-to-horizontal forces, and then  $V_c$ :

$$\epsilon_x = \left[ \frac{\frac{M_u}{d_v} + 0.5N_u + 0.5(V_u - V_p) \cot \theta - A_{ps} f_{po}}{2(E_s A_s + E_p A_{ps})} \right] \leq 0.002 \quad (\text{AASHTO Eqn. 5.8.3.4.2-1})$$

$$\epsilon_x = \left[ \frac{\frac{M_u}{d_v} + 0.5N_u + 0.5(V_u - V_p) \cot \theta - A_{ps} f_{po}}{2(E_c A_c + E_s A_s + E_p A_{ps})} \right] \leq 0.002 \quad (\text{AASHTO Eqn. 5.8.3.4.2-3})$$

If the sum of the vertical forces (numerator) is negative, the section is in compression and the concrete contribution must be considered in the denominator; the second of the two equations apply. The factor of 1/2 is due to taking strain at mid-height. For  $f_{po}$ , the tendons' modulus of elasticity multiplied by strain difference with surrounding concrete, use  $0.7f_{pu}$  for usual levels of prestressing. When rating or evaluating existing structures that contain less than the

minimum amount of shear reinforcement, use *AASHTO* Eqn. 5.8.3.4.2-2 and Table 5.8.3.4.2-2.

If the calculated value for  $\varepsilon_x$  is not in close approximation to the estimated value, recalculate  $\varepsilon_x$  using the new value for  $\theta$  indicated on the table by the new value for strain. Convergence should take place in one iteration. Skip this check and recalculation if the " $0.5\cot\theta=1.0$ " assumption had been made. In any case, note the corresponding value for  $\beta$ , in Table 5.8.3.4.2-1, and calculate

$$V_c = 0.0316\beta\sqrt{f'_c}b_v d_v \quad (\text{AASHTO Eqn 5.8.3.3-3})$$

7. Determine shear strength needed from stirrups,  $V_s = V_u - \phi(V_p + V_c)$  (*AASHTO* Eqn. 5.8.3.3-2).

Solve for  $\frac{A_v}{s} \geq \frac{V_s}{\phi f_y d_v (\cot\theta + \cot\alpha) \sin\alpha}$ , *AASHTO* Eqn. 5.8.3.3-4 where  $\alpha$  is the stirrup

angle from horizontal. Select stirrup size and spacing. Check maximum spacing as directed in *AASHTO* 5.8.2.7:

$$s < s_{max} \begin{cases} = 0.8d_v < 24.0 \text{ in. for } v_u < 0.125f'_c \\ = 0.4d_v < 12.0 \text{ in. for } v_u \geq 0.125f'_c \end{cases}$$

Check minimum reinforcement,  $A_v = 0.0316\sqrt{f'_c} \frac{b_v s}{f_y}$  (*AASHTO* Eqn. 5.8.2.5-1).

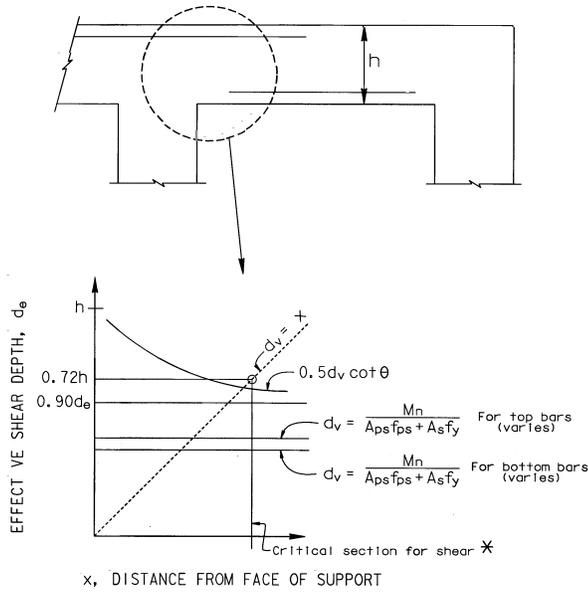
8. Check that the longitudinal steel can develop the necessary tensile capacity for bending and

shear, that is  $A_{ps} f_{ps} + A_s f_y \geq \frac{M_u}{d_v \phi} + 0.5 \frac{N_u}{\phi} + \left( \frac{V_u}{\phi} - 0.5V_s - V_p \right) \cot\theta$  (*AASHTO* Eqn.

5.8.3.5-1). It is not necessary to provide bottom steel greater than that required for flexure at maximum moment locations if the loads causing the moment are "direct" i.e. applied on top of the girder. Also, it is not necessary to provide top steel greater than that required for flexure at direct supports such as bearings, or columns in a framed structure. In other words, this check does not apply where prospective cracking would be vertical.

When approaching the point-of-inflection in continuous members, the designer is cautioned that the section is analyzed based on flexural tension either on the top or the bottom face, even though values for bending moment are small. Rigorous evaluation would require that the values for shear be checked for associated or maximum positive and negative moments. It may be necessary to either add stirrups or longitudinal steel.

9. The region between the face-of-support and the point of controlling shear need only be designed for the controlling point. To determine where this reduction applies, compare distance to the face-of-support, with the larger of  $d_v$  and  $0.5d_v \cot\theta$ . If the distance is less, the shear capacity may be based on that from the controlling point. See Fig. 1. Note that this step is not addressed in the design examples shown here.



\* The area between the face of support and the critical section for shear is designed for the critical section for shear.

CRITICAL SECTION FOR SHEAR  
(AASHTO LRFD 5.8.3.2)

10. Where force effects due to torsion are present and  $T_u \geq 0.25\phi T_{cr}$  (AASHTO Eqn 5.8.2.1-3, check that shear reinforcement satisfies requirements for combined shear and torsion (AASHTO 5.8.3.6).
11. If applicable, one should check for horizontal shear capacity. In the case of girders, demand will be greatest near supports; but, resistance is also high due to closely-spaced stirrups. At midspan, shear demand is low; but stirrup-spacing and hence resistance is also low. Capacity is per AASHTO Eqn. 5.8.4.1-1,  $V_n = cA_{cv} + \mu[A_{cf}f_y + P_c]$  where  $A_{cv}$  = area of concrete engaged in shear transfer,  $A_{vf}$  = area of shear reinforcement crossing the shear plane,  $c$  = cohesion factor,  $\mu$  = friction factor,  $P_c$  = permanent net compressive force normal to the shear plane. Alternatively, either AASHTO Eqn. 5.8.4.1-4 may be satisfied in the case of beam-slab interfaces:  $A_{vf} \geq \frac{0.05b_v}{f_y}$ , where  $b_v$  is the width of interface; or, the requirement waived if  $V_n/A_{cv}$  is less than 0.100 ksi. In any event, check to see that AASHTO Eqns. 5.8.4.1-2,3 aren't exceeded:  $V_n < 0.2f'_c A_{cv}$ , and  $V_n < 0.8A_{cv}$ .

**EXAMPLE: BENT CAP**

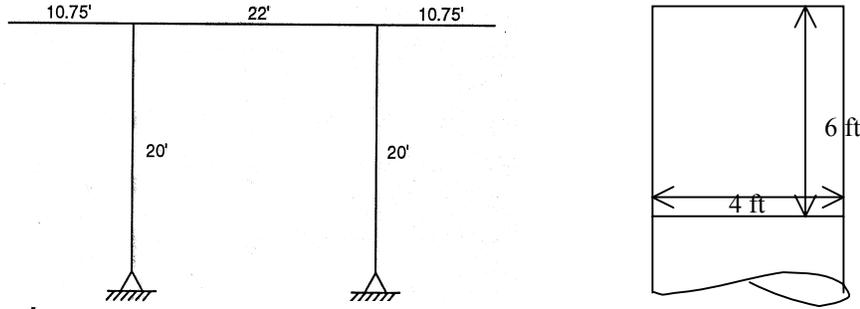


Fig. 2 Bent Cap Elevation and Section

Given:

- 4-ft diameter columns. Ignore joint-shear requirements for seismic.
- Live-loads, one lane including dynamic load allowance (*IM*): HL93--310 kips
- top reinforcing  $A_s$ , 10 in.<sup>2</sup>/girder
- bottom reinforcing  $A_s$ , 6 in.<sup>2</sup>/girder
- Table 1, below

Table 1 Force Effects,  $V_u = 1.25V_{DL} + 1.75V_{LL}$

Location	$V_{DL}$ (kips)	Max $V_{LL}$ , (controlling case)	$ V_u $ (kips)	$M$ assoc-DL (ft-k)	$M$ assoc-LL (ft-k)	$ M $ assoc-ult (ft-k)
$d_v$ ft from left face of column	26	155 (1 lane on cantilever)	304	-62	-159	356
Left face of column	307	155 (1 lane on cantilever)	655	-730	-770	2260
Centerline of column	452	310 (2 lanes centered)	1108	1407	167	2051
Right face of column	435	310 (2 lanes centered)	1086	-536	-500	1545
$d_v$ ft from right face of column	166	254 (2 lanes straddling over the column)	652	378	-17	502
Midspan	140	56 (2 lanes straddling over the column)	273	1125	534	2340

1. Determine shear depth,  $d_v$  (AASHTO 5.8.2.9)

The effective shear depth is taken as the distance, measured perpendicular to the neutral axis, between the resultants of the tensile and compressive forces due to flexure. It need not be taken to be less than the greater of  $0.9d_e$  or  $0.72h$ . Alternatively,  $d_v = M_n / A_s f_y$ .

Here,

- $d_e = h - \frac{a}{2} - \text{cover} - 0.5 * (\text{bar diam.}) = 72 - \frac{3.43}{2} - 0.5 * 1.41 = 67.6 \text{ in.}$

- $d_v$  need not be less than the greater of  $0.9 * 67.6 \text{ in.} = 60.6 \text{ in.}$ , and  $0.72 * 72 \text{ in.} = 51.8 \text{ in.}$

- Alternatively,

$$d_v = \frac{M_n}{A_s f_y} = \frac{3016 / 0.9}{10 * 60} = 67.0 \text{ in. (top)}$$

$$d_v = \frac{M_n}{A_s f_y} = \frac{1843/0.9}{6 * 60} = 68.2 \text{ in. (bottom)}$$

Proceed using  $d_v=60.6$  in. (top and bottom) to be conservative.

2. Calculate  $V_p$  (no prestressing in this member; step 2 doesn't apply).
3. Calculate shear width,  $b_v$ .

Check that  $V_u \leq \phi V_n$  where  $V_n = 0.25 f'_c b_v d_v + V_p$  (AASHTO Eqn. 5.8.3.3-2)

$$\phi V_n = 0.9 * 0.25 * 4 * 48 * 60.6 = \underline{2618 \text{ kips}}$$

Since  $V_u = 1108 \text{ kips}$  (centerline of column), which is  $< 2618 \text{ kips}$ ,  $b_v$  is adequate; proceed with design.

4. Calculate shear stress.

Initially assume  $\varepsilon$  is  $0.25 \times 10^{-3}$ . Calculate shear stress, normalized for its strength:

$$\frac{v}{f'_c} = \frac{V_u}{\phi f'_c b_v d_v}. \text{ (Shown in table, below.)}$$

4. Then read  $\theta$ , the angle of inclination of the diagonal compressive stresses, from Table 5.8.3.4.2-1.

Table 2 Data for Arriving at Crack Angle,  $\theta$

Location	$V_u$ (kips)	$v/f'_c$	$M_u$ (ft-k)	$\theta$ (degrees)
$d_v$ from face of column	304	0.029	356	26.6
Left face of column	655	0.063	2260	26.6
Right face of column	1086	0.104	1545	27.1
$d_v$ from face of column	652	0.062	502	26.6
Midspan	273	0.026	2340	26.6

5. Calculate strain (AASHTO Eqn. 5.8.3.4.2-2), crack angle, coefficient  $\beta$ , concrete capacity.

$$\varepsilon_x = \left[ \frac{\frac{M_u}{d_v} + 0.5 N_u + 0.5 (V_u - V_p) \cot \theta - A_{ps} f_{po}}{2 * (E_s A_s + E_p A_{ps})} \right]$$

$$\text{At } d_v \text{ from the right face of column: } \varepsilon_x = \left[ \frac{\frac{502}{60.6/12} + 0.5 * 652 * \cot 27.1}{2 * 29,000 * 10.0} \right]. \text{ Since this is}$$

higher than the original value of 0.00025 assumed for  $\varepsilon$ , re-enter the table, see that  $\theta$  reads  $36^\circ$ , revise the value for  $\theta$  to  $36^\circ$  in the previous equation, and recalculate strain.

Table 3 Data for Arriving at Strain,  $\varepsilon$ 

Location	$V_u$ (kips)	$M_u$ (ft-k)	$\varepsilon_\xi \times 10^{-3}$ (in./in.)	$\theta$ (degrees)	rev. $\varepsilon$ (in./in.)
$d_v$ from face of column	304	356	.0006	34	0.0005
Left face of column	655	2260	.0019	36	0.0015
Right face of column	1086	1545	.0024	36	0.0018
$d_v$ from face of column	652	502	.0013	36	0.0009
midspan	273	2340	.0013	36	0.0011

Notes:

- $M_u$  is always taken as positive in *AASHTO* Eqns. 5.8.3.3-1,2,3, however near the point of inflection both maximum and minimum  $M_u$  can be checked to know the crack angle from both the top and bottom faces.
- The values in Table 5.8.3.4.2-1 were revised in the '00 Interims to be less conservative than those in the 2<sup>nd</sup> Edition.
- The  $\varepsilon=0.0015, 0.0020$  columns of values are being deleted in the '03 interims.

To be conservative, select a value for  $\beta$  from the next highest  $\varepsilon$ -column of *AASHTO* Table 5.8.3.4.2-1, rather than the next lowest or interpolating. A higher value for strain means a lower value for  $\beta$ , which means more stirrups-- which means conservatism. Finally,  $V_c=0.0316\beta\sqrt{f'_c}b_vd_v$  (*AASHTO* Eqn. 5.8.3.3-3) is calculated in the table below, where  $\phi=0.90$  for shear. (The last column in the table below will be used in the next step.)

Table 4 Data for Arriving at  $V_c$  and  $V_s$ 

Location	$\beta$	$V_u/\phi$ (kips)	$V_c$ (kips)	$V_s$ reqd. (kips)
$d_v$ from face of column	2.59	338	476	--
Face of column	2.23	728	410	318
Face of column	2.23	1210	410	800
$d_v$ from face of column	2.23	558	410	148
Midspan	2.23	303	410	--

## 7. Determine shear reinforcing

$$\text{Minimum reinforcement, } A_v = 0.0316\sqrt{f'_c} \frac{b_v s}{f_y} = 0.0316 * 2.0 * \frac{48 * 12}{60} = 0.61 \text{ in.}^2$$

(*AASHTO* Eqn. 5.8.2.5-1).

Solve  $V_n = V_c + V_s + V_p$  (*AASHTO* Eqn. 5.8.3.3-1) and  $V_u \leq \phi V_n$  for  $V_s$ . This is done in the table above.

Rearrange *AASHTO* Eqn. 5.8.3.3-4,  $V_s = \frac{A_v f_y d_v (\cot \theta + \cot \alpha) \sin \alpha}{s}$ , and substitute in  $\alpha=90^\circ$  for a vertical angle of stirrup inclination.

Try #5 @12 U. Then,  $A_v/s = 0.62 \text{ in.}^2/\text{ft} = 0.052 \text{ in.}^2/\text{in.}$

At  $d_v$  from the face-of-column,  $V_s = 0.052 \text{ in.}^2/\text{in.} * 60 \text{ ksi} * 60.6 \text{ in.} * \cot 36^\circ = \underline{259 \text{ kips}}$ , which is greater than the 148 kips required, so OK.

Maximum spacing depends on whether the shear stress demand is greater than or less than  $0.125f'_c$ . Here,  $0.125 * 4 = 0.050 \text{ ksi}$  (AASHTO 5.8.2.7).

- At midspan,  $\frac{V_u}{b_v d_v} = \frac{273}{48 * 60.6} = 0.094 \text{ ksi} > 0.050 \text{ ksi}$

$$\Rightarrow s_{max} = 0.4d_v = 0.4 * 60.6 \leq \underline{12.0 \text{ in.}}$$

- At  $d_v$  from rt face of column,  $\frac{V_u}{b_v d_v} = \frac{652}{48 * 60.6} = 0.224 \text{ ksi} > 0.050 \text{ ksi}$

$$\Rightarrow s_{max} = 0.4d_v \leq 0.4 * 60.6 = \underline{12.0 \text{ in}}$$

$\therefore$  Use #5@12 U's.

#### 8. Check longitudinal steel.

The previously designed flexural steel must be checked to see that it can also carry the required horizontal component of the diagonal compressive stresses for the  $V_c$  previously calculated. At  $d_v$  to the right face-of-column, the top steel is in tension when live load lanes are placed to cause maximum shear.

$$T_{provided} (10 \#8) = A_s f_y = 10.0 * 60 = \underline{600 \text{ k.}} \text{ (top)}$$

$$T_{provided} (6 \#8) = A_s f_y = 6.0 * 60 = \underline{360 \text{ k.}} \text{ (bottom)}$$

$$T_{reqd} = \frac{M_u}{\phi d_v} + 0.5 \frac{N_u}{\phi} + \left( \frac{V_u}{\phi} - 0.5V_s \right) \cot \theta$$

For top bars at  $d_v$  from the face of the column,

$$= \frac{502}{0.9 * 5.05} + 0.5 \frac{0}{\phi} + \left( \frac{652}{0.9} - 0.5 * 259 \right) \cot 36$$

$$= 110 + 819 = 929 \text{ kips NOT OK}$$

Change to #5 @ 4 in. Then  $110 + 473 = 583 \text{ kips OK}$

For bottom bars at midspan,  $T_{reqd}$  doesn't apply because loads are applied "directly" at this maximum moment location. Any cracking is vertical and due to flexure alone; diagonal tension is not an issue. Notes:

- This process must be repeated where ever attempting to increase stirrup spacing or discontinue flexural reinforcement, such as near the point of inflection.
- Near the point of inflection, this check should be run twice, once for  $M_u$  and  $\theta$  for on top, and again for  $M_u$  and  $\theta$  for on bottom.

- The increase in steel requirements near the point of inflection shows how deep members behave differently than typical girder elements. In this example, strut-and-tie methodology could have been used, as directed in *AASHTO* 5.8.1.1 for components where the distance from the face-of-support to the point of 0.0 shear, is less than twice the depth. However, steel requirements would still be in excess of those based on *Standard Specifications* due to consideration of the tensile component of  $V_c$ .

### EXAMPLE: COLUMN

Given column loads  $V_u=309$  kips,  $M_u=1790$  ft-kips.

1. Check effective shear depth: Use  $0.72h$  because of difficulties in using  $0.9d_e$  with circular section. (*AASHTO* 5.8.2.9)  $0.72 * 4 = 2.88 = \underline{34.56}$  in.
2. Calculate  $V_p$  (no prestressing; step 2 doesn't apply).
3. Check that  $V_u < \phi V_n$  when  $\phi V_n = \phi 0.25 f'_c b_v d_v$  (*AASHTO* 5.8.3.3-2) Here,  $0.9 * 0.25 * 4 * \text{say } 24 \text{ in.} * 34.56 = 746 \gg 309$  kips required so OK.
4. Evaluate shear stress ratio:  $\frac{v_u}{f'_c} = \frac{V_u / A}{f'_c} = \frac{309 / 65,111}{4} = 0.0012$
5. Pick  $\theta$  off of Table 5.8.3.4.2-1, assuming  $\varepsilon=0$ .  $\Rightarrow \theta=21.8^\circ$
6. Calculate strain using *AASHTO* Eqn. 5.8.3.4.2-1. Calculate  $V_c$  using *AASHTO* Eqn. 5.8.3.3-3

$$\varepsilon_x = \left[ \frac{\frac{M_u}{d_v} + 0.5N_u + 0.5(V_u - V_p) \cot \theta - A_{ps} f_{po}}{2 * (E_s A_s + E_p A_{ps})} \right]$$

$$= \left[ \frac{\frac{1790}{3} + 0.5(309) \cot 21.8}{2 * (29,000 * 10 * 1.27)} \right] = 0.0005$$

Revise estimate for  $\theta$  to  $30.5^\circ$ . Then  $\varepsilon = 0.0002$  and  $\beta = 2.94$ .

$$V_c = 0.0316 \beta \sqrt{f'_c} b_v d_v = 0.0316 * 2.94 * 2 * 24 * 35 = \underline{156} \text{ kips.}$$

Table 5 - Values of  $\theta$  and  $\beta$  for Sections with Transverse Reinforcement--From *AASHTO LRFD Specifications, Table 5.8.3.4.2-1*

$v_u/f_c$	$\epsilon_x \times 10^3$								
	$\leq -0.20$	$\leq -0.10$	$\leq -0.05$	$\leq 0$	$\leq 0.125$	$\leq 0.25$	$\leq 0.50$	$\leq 0.75$	$\leq 1.00$
$\leq 0.075$	22.3 6.32	20.4 4.75	21.0 4.10	21.8 3.75	24.3 3.24	26.6 2.94	30.5 2.59	33.7 2.38	36.4 2.23
$\leq 0.100$	18.1 3.79	20.4 3.38	21.4 3.24	22.5 3.14	24.9 2.91	27.1 2.75	30.8 2.50	34.0 2.32	36.7 2.18
$\leq 0.125$	19.9 3.18	21.9 2.99	22.8 2.94	23.7 2.87	25.9 2.74	27.9 2.62	31.4 2.42	34.4 2.26	37.0 2.13
$\leq 0.150$	21.6 2.88	23.3 2.79	24.2 2.78	25.0 2.72	26.9 2.60	28.8 2.52	32.1 2.36	34.9 2.21	37.3 2.08
$\leq 0.175$	23.2 2.73	24.7 2.66	25.5 2.65	26.2 2.60	28.0 2.52	29.7 2.44	32.7 2.28	35.2 2.14	36.8 1.96
$\leq 0.200$	24.7 2.63	26.1 2.59	26.7 2.52	27.4 2.51	29.0 2.43	30.6 2.37	32.8 2.14	34.5 1.94	36.1 1.79
$\leq 0.225$	26.1 2.53	27.3 2.45	27.9 2.42	28.5 2.40	30.0 2.34	30.8 2.14	32.3 1.86	34.0 1.73	35.7 1.64
$\leq 0.250$	27.5 2.39	28.6 2.39	29.1 2.33	29.7 2.33	30.6 2.12	31.3 1.93	32.8 1.70	34.3 1.58	35.8 1.50

7. Evaluate  $V_s$

- $V_s = V_u - \phi V_c$  (rearrangement of AASHTO Eqn. 5.8.3.3-1):  $309 - 0.9 * 156k = 169$  kips
- Solve for  $V_s$  using AASHTO Eqn. 5.8.3.3-4:

$$V_s = \frac{A_v f_y d_v (\cot \theta + \cot \alpha) \sin \alpha}{s}$$

$$\frac{A_v}{s} = \frac{V_s}{f_y d_v \cot \theta} = \frac{169}{60 * 35 * \cot 26.6} = 0.04 \text{ in.}^2 / \text{in} = 0.48 \text{ in.}^2 / \text{ft}$$

- Could use #5 spiral at 15 in., but check maximum spacing. If  $v_u \geq 0.125 f'_c$ , then  $s_{max} = 0.4 d_v$  or 12 in. maximum (AASHTO Eqn. 5.8.2.7-2). Here,  $309 \text{ kips} / 1809 \text{ in.}^2 = 0.171 \text{ ksi} > 0.125 * 4 \text{ ksi} = 0.05 \text{ ksi}$ , so 12-in. spacing applies.
- Use #5 spiral at 12 in., unless extreme event load combinations require closer transverse spacing for confinement.

8. The longitudinal steel is not checked for AASHTO Eqn. 5.8.3.5-1 because longitudinal column bars are assumed to be adequate for flexure, and will all be continuous.

**EXAMPLE: PRE-CAST, PRE-TENSIONED I-GIRDERS**

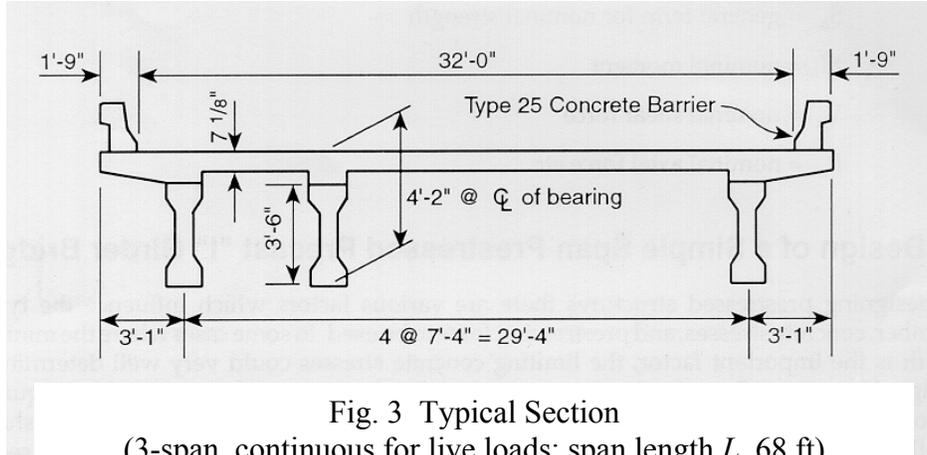


Fig. 3 Typical Section  
(3-span, continuous for live loads; span length  $L$ , 68 ft)

Given (interior girder):

- initial prestressing force  $P_{jack}$ , 518 kips
- harping at third-points
- $V_p$ , component of prestressing force in direction of the shear force, 33.8 kips (face-of-cap)
- girder web-width, 7 in.
- prestressing steel  $A_{ps}$ , 3.67 in.<sup>2</sup>/girder
- mild reinforcing  $A_s$ , 12 in.<sup>2</sup>/girder
- shear reinforcing is vertical, i.e.  $\alpha=90^\circ$
- Table 6, below

Table 6 Factored Force Effects

( $0.9L_1$ , int. gdr.)	Strength I	Strength II
$V_{DL}$ (kips)	42	42
$1.25*V_{DL}$ (kips)	53	53
$V_{ADL}$ (kips)	13	13
$1.5*V_{ADL}$ (kips)	20	20
$V_{LL}$ (kips; with IM)	80	156
$\gamma_{LL} * m_{gdf}$ # of lanes	$1.75*0.77$	$1.35*0.77$
$V_{LL}^*$ (kips; factored)	108	162
$V_u = \sum \gamma_i V_i$ (kips)	181	<b>235</b>

1. Check  $V_n = 0.25f'_c b_v d_v + V_p$ , and  $V_u = \phi V_n$  (AASHTO Eqn. 5.8.3.3-2)

Rearranging,  $b_v \geq \frac{V_u / \phi - V_p}{0.25f'_c d_v}$ , where

- $d_v = 0.9*39.5$  in. = 35.6 in. vs.  $0.72*50$  in. = 36 in. Use 35.6 in.
- $V_u$  from the previous table for a typical interior girder at  $0.9L_1$ .

$$b_v = \frac{\frac{235}{\phi} - 35.9}{0.25 * 5 * 35.6} = 5.06 \text{ in.},$$

which is > 7 in. provided, so OK.

2.  $V_p = 33.8$  kips (given)
3. Calculate concrete shear stress,

$$v = \frac{V_u - \phi V_p}{\phi b_v d_v} = \frac{235 - 0.90 * 33.8}{0.90 * 7 * 35.6} = \frac{205}{224} = 0.91 \text{ ksi}$$

$$\frac{v}{f_c'} = \underline{0.18}$$

4. Estimate shear strain.

Enter *AASHTO* Table 5.8.3.4.2-1 using this value for  $v/f_c'$  and an assumed value for  $\epsilon_x$  longitudinal strain in the web reinforcement (flexural tension side of the member). Try  $\epsilon_x = 0.0$ .

5. Note  $\theta$ , the angle of inclination of diagonal compressive stresses, from the corresponding cell.
6. Calculate strain (*AASHTO* Eqn. 5.8.3.4.2-1, 2, 3), assuming numerator will be positive:

$$\epsilon_x = \left[ \frac{\frac{M_u}{d_v} + 0.5N_u + 0.5(V_u - V_p) \cot \theta - A_{ps} f_{po}}{2 * (E_s A_s + E_p A_{ps})} \right]$$

where  $A_s$  is the area of nonprestressed steel on the flexural tension side of the member at the section under consideration. Bars which are terminated at a distance less than their development length from the section under consideration are to be ignored.  $M_u$  is taken as the bending moment associated with the maximum shear at the location in question.

$$\epsilon = \left[ \frac{\frac{1864}{35.6} + 0.5(235 - 35.9) \cot(26.2) - 3.36 * 189}{2 * (29,000 * 12 + 28,500 * 3.36)} \right] = \left[ \frac{52.4 + 202 - 635}{887,520} \right] = -0.000429$$

Since the above numerator is negative, *AASHTO* Eqn. 5.8.3.4.2-3 is required, which amounts to multiplying *AASHTO* Eqn. 5.8.3.4.2-1, above, by  $\frac{E_s A_s + E_p A_{ps}}{E_c A_c + E_s A_s + E_{ps} A_{ps}}$

where  $A_c$  is the area of concrete on the flexural tension side of the member. Use the area of the slab (7.125in.\* 7.33ft \* 12in./ft), plus  $(c-t_s)*b_f$  for the area of the girder in compression (10.3-7.125)\*19in. Get  $A_c = 695 \text{ in.}^2$

$$\frac{29,000 * 12 + 3.36 * 28,500}{3834 * (695) + 29,000 * 12 + 3.36 * 28,500} = 0.143$$

The value for  $\theta$  is also revised to 24.7, as implied by *AASHTO* Table 5.8.3.4.2-1 for the value for  $\epsilon_x$  calculated above.

$$\varepsilon = \left[ \frac{\frac{1864}{35.6} + 0.5(235 - 35.9) \cot(24.7) - 3.36 * 189}{2(29,000 * 12 + 28,500 * 3.36)} \right] * 0.143$$

$$= [(52.4 + 216 - 635) / 887,520] * 0.143 = \underline{-0.000059}$$

This is close to the previously calculated value for strain, so continue using  $\theta=25^\circ$ , and  $\beta=2.6$ . Note that the Designer could have assumed  $0.5 \cot \theta=1.0$ , thereby eliminating the iteration. [Commentary on this option is being added to Article 5.8.3.4 in the '03 Interims. The results do not change significantly.]

Finally, calculate the nominal shear resistance of concrete ( $V_c$ , *AASHTO* Eqn 5.8.3.3-3)

$$V_c = 0.0316 \beta \sqrt{f'_c} b_v d_v = 0.0316 * 2.6 * \sqrt{5} * 7 * 35.6 = \underline{46.8 \text{ kips}}$$

[Note: In the case of post-tensioned girders, or pretensioned girders spliced together by post-tensioning, *AASHTO* 5.8.2.9 states that one-half the diameter of ungrouted ducts or one-quarter the diameter of grouted ducts shall be deducted from  $b_v$ . The author points out that this provision can significantly affect  $V_c$  and the resulting amount of shear reinforcing provided.]

#### 7. Calculate shear reinforcing.

Stirrups required only if  $V_u > 0.5\phi(V_c + V_p)$  (*AASHTO* Eqn 5.8.2.4-1), but better to provide minimum shear reinforcement, regardless. Solve  $V_n = V_c + V_s + V_p$  (*AASHTO* Eqn 5.8.3.3-1) for  $V_s$ . In other words, the required contribution to shear capacity from the stirrups is:  $\phi V_s \geq V_u - \phi(V_p + V_c)$

$$\phi V_s > 235 - 0.9(35.9 + 46.8) = 161 \text{ kips}$$

Substitute into the given formula for capacity (*AASHTO* Eqn 5.8.3.3-1):

$$V_s = \frac{A_v f_y d_v (\cot \theta + \cot \alpha) \sin \alpha}{s}$$

and rearrange:

$$\frac{A_v}{s} \geq \frac{V_u - \phi(V_p + V_c)}{\phi f_y d_v (\cot \theta + \cot \alpha) \sin \alpha}$$

$$\frac{A_v}{s} \geq \frac{161}{0.9 * 60 * 35.6 * (\cot 24.7 + \cot 90) \sin 90}$$

$$= 0.04 \text{ in.}^2 / \text{in.} = 0.46 \text{ in.}^2 / \text{ft.}$$

Minimum transverse reinforcement (*AASHTO* Eqn 5.8.2.5-1):

$$A_v = 0.0316 \sqrt{f'_c} \frac{b_v s}{f_y}$$

Rearranging, minimum  $A_v/s = 0.0316 * \sqrt{5} * 7 \text{ in.} / 60 \text{ ksi} = 0.008 \text{ in.}^2 / \text{ft}$  (OK)

Maximum spacing (*AASHTO* Eqn 5.8.2.7-1,2):

- If  $V_u < 0.1f'_c b_v d_v$ , then  $s=0.8d_v$ ; 24.0 in. max.
- If  $V_u \geq 0.1f'_c b_v d_v$ , then  $s=0.4d_v$ ; 12.0 in. max.

Substituting  $d_v=35.6$  in., a maximum permitted spacing of 12 in. applies at  $0.9L$ .

Use #5 @12 U's.

## 8. Evaluate longitudinal reinforcement

Assume that the deck slab prevents torsion. Then, check that longitudinal reinforcement is proportioned such that (*AASHTO* Eqn 5.8.3.5-1):

$$A_s f_y + A_{ps} f_{ps} \geq \left[ \frac{M_u}{d_v \phi} + 0.5 \frac{N_u}{\phi} + \left( \frac{V_u}{\phi} - 0.5V_s - V_p \right) \cot \theta \right]$$

$$12.0 * 60 + 3.67 * 202.5 \geq \frac{1864 * 12}{35.6 * 0.9} + 0.5 \frac{0}{0.9} + \left( \frac{235}{0.9} - 0.5 * 179 - 35.9 \right) \cot 25$$

$$720 + 743 \geq 698 + 0 + 291 = 988 \text{ kips} \quad \text{OK at } 0.9L$$

Only 1/3 of the negative reinforcement need be continuous beyond the point of inflection, and 2/3 of the steel may be shorter in length. **However, this reduced amount must be rechecked** in Eqn. 5.8.3.5-1 using  $V_u$  and  $V_s$  at the point of inflection (adjusting location for  $l_d$ ), and where ever stirrup spacing is adjusted.

This check need not be done where prospective cracking would be vertical i.e. maximum moment location due to direct loading, or over a point of direct support as is the case of girders bearing on a drop cap. However, if the ends are dapped and sit on an inverted-T bent cap, support is mid-height in the member and therefore indirect. Longitudinal reinforcement must be checked for additional shear demand.

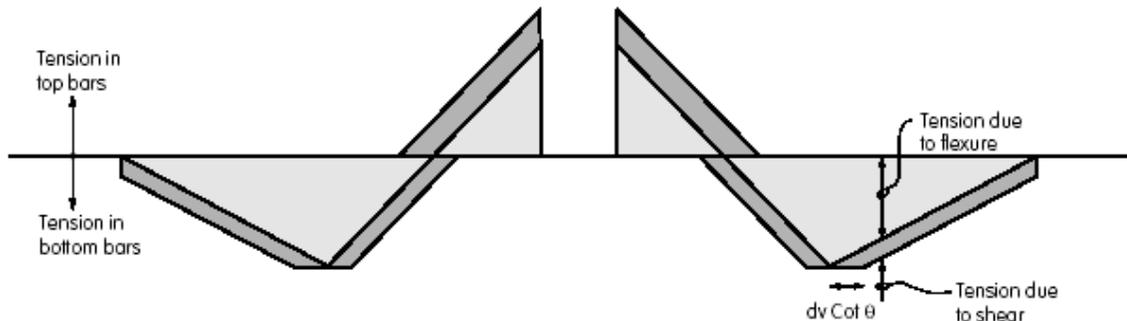


Fig. 4 Variation of Force in Longitudinal Steel of 2-Span Pre-cast Girder Bridge with an Inverted-T Bent Cap (Notes to Fig. 4: 1. Dapped ends at the bent cap mean that girders are indirectly supported, and that shear demand in longitudinal steel must be considered at the center support, as shown above. 2. Not to scale. 3. Enveloping of tension due to maximum positive and maximum negative flexure is not shown. In other words, the

length exhibiting "point of inflection behavior"--where tension due to shear exceeds that due to flexure, is actually wider than shown.)

#### 10. Check horizontal shear

Demand, deducting shear due to girder (say 16 kips):

$$V_h = \frac{V_u Q}{I_g} = \frac{(235 - 1.25 * 16) * 7.33 * 12 * 7.125 / 2}{95,000} = 5.05 \text{ kips/in.}$$

Capacity (*AASHTO* Eqn. 5.8.4.1-1):

$$V_n = cA_{cv} + \mu [A_{vf} f_y + P_c]$$

Here,  $c = 0.10$  ksi,  $\mu = 1.0$  for concrete placed against clean, hardened concrete roughened to an amplitude of 0.25 in. (*AASHTO* 5.8.4.2). Conservatively,  $P_c = 0.089$  ksf \* 7.33 ft = 0.65 k/ft = 0.05 k/in. due to slab, only. So,

$$V_n = 0.10 * 21 + 1.0 * [2 * 0.31 * 60 / 12 + 0.05] = \underline{5.25 \text{ kips/in.}}$$

Since  $V_h < V_n$ , stirrup spacing is OK.

Also, check to see that *AASHTO* Eqns. 5.8.4.1-2,3 aren't exceeded:

$$V_n \leq 0.2 f'_c A_{cv} = 0.2 * 5 * 21 = 21.0 \text{ kips/in. } \underline{\text{OK}}$$

$$V_n \leq 0.8 A_{cv} = 0.8 * 21 = 16.8 \text{ kips/in. } \underline{\text{OK}}$$

Note: When the factored torsional demand exceeds one-quarter of the cracking moment for

torsion i.e.  $T_u \geq 0.25 \phi T_{cr}$  (*AASHTO* Eqn 5.8.2.1-3), where  $T_{cr} = 0.125 \sqrt{f'_c} \frac{A_{cp}^2}{P_c} \sqrt{1 + \frac{f_{pc}}{0.125 \sqrt{f'_c}}}$

k-in. (*AASHTO* Eqn 5.8.2.1-4), further analysis must be done. Here, the composite deck prevents members from twisting.

#### EXAMPLE: INVERTED-T BENT CAP

This example deviates from the 10-step Sectional Method because plane sections no longer remain. *AASHTO* 5.13.2.5, "Beam Ledges", applies. Given:

- $f'_c = 4$  ksi;  $f_y = 60$  ksi
- Dead load (girder, slab)—130 kips/girder end
- Added dead load—30 kips /girder end
- HL93 w/dynamic load allowance—100 kips/girder end
- Ledge height,  $h = 30$  in.
- Bearing pad width,  $W = 19$  in.; length,  $L = 12$  in.; thickness, 0.5 in.; modulus, 170 ksi; anticipated movement, 0.5 in.

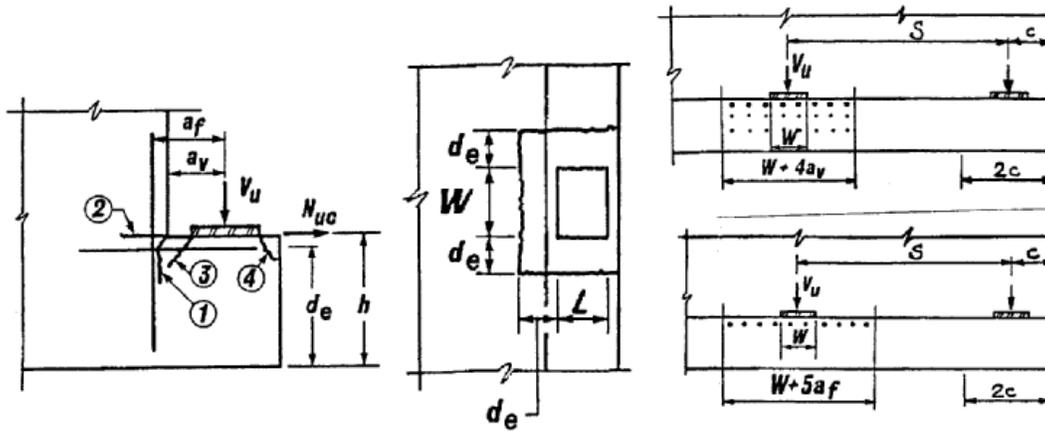


Fig. 5 Notation for Beam Ledges, from *AASHTO* 5.13.2.5.1,2

### PUNCHING SHEAR

From the information provided,  $V_u = 1.25 \cdot 130 + 1.5 \cdot 30 + 1.75 \cdot 100 = 383$  kips  
 Punching shear resistance at interior girders (*AASHTO* Eqn. 5.13.2.5.4-1):

$$V_n = 0.125 \sqrt{f'_c} (W + 2L + 2d_e) d_e$$

$$= 0.125 \cdot 2 \cdot (19 + 2 \cdot 12 + 2 \cdot 28.5) \cdot 28.5 = 712 \text{ kips } (>> 383 \text{ kips/girder reqd.})$$

Punching shear resistance at exterior girders, where edge distance is 0.0 in.:

$$V_n = 0.125 \sqrt{f'_c} (W + L + d_e) d_e$$

$$= 0.125 \cdot 2 \cdot (19 + 12 + 28.5) \cdot 28.5 = 424 \text{ kips } (383 \text{ kips/girder reqd. so OK})$$

### SHEAR FRICTION

The "Beam Ledge" provisions in *AASHTO* 5.13.2.5.2 refer back to the general provisions for shear friction, using the effective width  $W + 4a_v$ , where  $a_v$  is the distance from the centroid of the girder load to the face of support.

The equation for shear friction is shown below (*AASHTO* Eqn. 5.8.4.1-1). The first component is for cohesion, and the second is for friction. Solve for area of shear friction reinforcement,  $A_{vf}$ , required by substituting  $V_u \leq \phi V_n$  and rearranging.

$$V_n = cA_{cv} + \mu[A_{vf}f_y + P_c] \text{ where}$$

$c$  is the cohesion factor for monolithic concrete; = 0.150 ksi

$A_{cv}$  is the area of concrete engaged in shear transfer at girder;

$$= d_e (W + 4a_v) = 28.5 \cdot (19 + 4 \cdot 12) = 1910 \text{ in.}^2$$

$\mu$  is the friction factor for monolithic concrete; = 1.4

$P_c$  is the compressive force; = 0

$$V_u = \phi V_n = \phi [cA_{cv} + \mu[A_{vf}f_y + P_c]] = \\ = \phi(0.15*1910) + \phi(1.4 * A_{vf} * 60)$$

$$A_{vf} = \frac{V_u - 0.9 * 0.15 * 1910}{0.9 * 1.4 * 60} =$$

$$A_{vf} = \frac{383 - 257.8}{75.6} = 1.66 \text{ in.}^2$$

Assuming 6 #5's  $V_n = 0.15 * 1910 + 1.4 * 1.86 * 60 = 443 \text{ k}$

\*Author's note: this expression for  $V_n$  relies on a contribution to strength from the cohesion in concrete. Doing so results in less steel than past practice, which could be viewed as unconservative.

Check the upper limit for  $V_n$  (AASHTO Eqns. 5.8.4.1-2,3):

$$0.2f'_cA_{cv} = 0.2*4*1910 = 1528 \text{ kips, and } 0.8A_{cv} = 0.8*1910 = 1528 \text{ kips. } \gg 443 \text{ kips OK}$$

$$0.8A_{cv} = 0.8*1910 = 1528 \text{ kips. } \gg 443 \text{ kips OK}$$

## FLEXURE

Here, the "Beam Ledge" provisions refer back to provisions for "Corbels and Brackets" in AASHTO 5.13.2.4.1.

$$M_u = V_u * a_v + N_{uc}(h-d) = 383\text{k} * 1\text{ft} + 76.6\text{k} * (0.12\text{ft}) = 392\text{ft-k}$$

where  $N_{uc}$  is horizontal pad shear, or a minimum of  $0.2V_u$ .

$$N_{uc} = \frac{\text{modulus} * \text{area} * \text{movement}}{\text{thickness}} \\ = \frac{170 * (12 * 19) * 0.50}{0.5} = 39 \text{ kips.}$$

However, the minimum  $0.2V_u = 0.2 * 383 = 76.6\text{k}$  controls. Hence,

$$N_{uc} = 76.6 \text{ k.}$$

Try 7#6's:  $A_s = 3.08\text{in.}^2$ .

$$a = \frac{A_s f_y}{0.85 f'_c b} = \frac{3.08 * 60}{0.85 * 4 * 43} = 1.26$$

$$\phi M_n = 0.9 * A_s f_y (d - a/2) = 0.9 * 3.08 * 60 * (28.5 - 1.26/2) / 12 \\ = 386 \text{ ft-kips. } \approx 392 \text{ ftk reqd. say OK}$$

## TENSION

Check that primary tension reinforcement,  $A_s$  calculated above, satisfies additional requirement for tension (AASHTO Eqn. 5.13.2.4.2-5, 7):

$$A_s \geq \frac{2A_{vf}}{3} + A_n \\ = 0.667 * 1.66 + \frac{76.6}{0.9 * 60} \\ = 1.10 + 1.42 = 2.53 \text{ in.}^2 < 3.08\text{in.}^2 \text{ assumed. 7-#6's OK}$$

## HANGER REINFORCEMENT

Design hanger reinforcement,  $A_{hr}$ , to satisfy *AASHTO* Eqn. 5.13.2.5.5-3:

$$\begin{aligned}
 V_n &= (0.063\sqrt{f'_c}b_f d_f) + \frac{A_{hr}f_y}{s}(W + 2d_f) \\
 &= 0.063*2*84*28.5 + A_{hr}*60*(19+2*28.5)/s \\
 \frac{V_u}{\phi} &= V_n = 302 + \frac{A_{hr}}{s} * 60 * 76 \\
 \frac{A_{hr}}{s} &= \frac{\left(\frac{383}{0.9} - 302\right)}{60 * 76} = 0.03in.^2 / in. = 0.33in.^2 / ft
 \end{aligned}$$

Must also check *AASHTO* Eqn. 5.13.2.5.5-2,  $V_n = \frac{A_{hr}f_y}{s}S$ , where  $S$  is the bearing spacing.

$$\begin{aligned}
 \frac{V_u}{\phi} &= V_n = \frac{A_{hr}f_y}{s}S \\
 \frac{A_{hr}}{s} &= \frac{V_u}{\phi * f_y * S} = \frac{383}{0.9 * 60 * 84} = 0.08in.^2 / in. = 1.01in.^2 / ft
 \end{aligned}$$

Torsion must be investigated if  $T_u > 0.25\phi T_{cr}$ , (*AASHTO* Eqn 5.8.2.1-3) where

$$T_{cr} = 0.125\sqrt{f'_c} \frac{A_{cp}^2}{p_c} \sqrt{1 + \frac{f_{pc}}{0.125\sqrt{f'_c}}} \quad (\text{AASHTO Eqn 5.8.2.1-4})$$

However, since the deck has been made continuous for live loads and tied into the inverted-T bent cap, torsion is prevented.  $T_u = 1.25T_{DL} + 1.5T_{ADL} + 1.75T_{LL} = 0$

Provide #6 stirrups with 4 legs at 18 in. on center, in addition to shear reinforcement required for service loads between columns, wind, and any extreme event limit state requirements.

## CONCLUSIONS

The design procedure for shear in non-disturbed regions based on the *AASHTO LRFD Specifications* has been presented along with examples. The first example, a rigid frame bent cap, illustrated steel requirements when the sectional method is applied to a deep member. The next example, a prestressed I-girder, used the sectional method for shear design and obtained more traditional results. The last example, and inverted-tee bent cap, showed application of the new ledge provisions, which now supplement the bracket/corbel provisions.

By working with values for longitudinal strain, crack angle, and stress in the longitudinal tensile steel as well as stress in the vertical stirrups, hints on the potential failure mechanism are available. Conceptual estimates are no more difficult than using the *Standard Specifications*, once designers are familiar with typical values for crack angle, longitudinal strain, horizontal tension, and the coefficient  $\beta$  in  $V_c = \beta \sqrt{f'_c}$ . The effort required is appropriate given technology available today, the maturity of modified compression field theory, and the increasing complexity of highway structures.

In some instances, small changes to the Specifications might assist designers:

- The terms direct loads, direct supports, indirect loads, indirect supports, are used but not defined.
- *AASHTO* Fig. C5.8.3.5-2 only shows a simple-span with a point load, rather than the more common case of a uniform dead load in combination with three axle (live) loads. Fanning of cracks in continuous members is not discussed or illustrated.
- Horizontal closed ties or stirrups as required for corbels, are perhaps unintentionally required for beam ledges when provisions for the latter refer to the prior.
- Punching shear provisions for exterior girders don't differentiate between bearing pads on the extreme end of a beam ledge, versus those that are further inward.

In the author's opinion:

- The critical section for shear should be simplified to  $d_v$ .
- Cohesion shouldn't be relied on when evaluating shear capacity of a beam ledge.
- Further study of effective  $b_v$  when grouted or ungrouted ducts are involved, is needed.

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The views expressed herein are solely those of the author, and not necessarily the California Department of Transportation.

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