### Caltrans Accelerated Bridge Construction

Caltrans / PCMAC Workshop November 17, 2011

Roberto Lacalle Division of Engineering Services



### Caltrans - Accelerated Bridge Construction (ABC)

### Overview

- Why ABC?
- ABC Applications
- Research
- Planning Phase Decision Making Tool Overview
- Action Plan What's Next For Caltrans and ABC?
- ABC On-Line



### Why are we interested in ABC?

FHWA has been actively promoting Prefabricated Bridge Elements and Systems (PBES) and the advantages of Accelerated Bridge Construction (ABC) as part of the "Every Day Counts" Innovation Initiative.

### Proven PBES/ABC benefits include:

- Reduced disruption to the public
- Improved work zone safety
- Reduced on site environmental impacts
- Expedited capital improvements
- Stimulate & improve the State's economy



### I-580 Connector Span Replace



Use of Precast Concrete Bentcap and Steel Girders Construction Complete in 20 Days

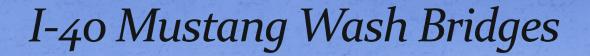


### I-5 Truck Route UC- Repair (Precast Girders)



15 Precast Girders Erected, Steel Deck Forms and Cast-In-Place Deck all Completed in 3 Days!







Use of Single Span Precast
Bulb T Girders and Precast
Abutments Expedited the
Bridge Construction



## District 2 – Craig Creek Bridge, Route 99 (Precast Abutments and Box Beams)

Con-Fab California Corporation

### DAILY QUALITY CONTROL REPORT #4

JOB NAME:

Craig Creek Bridge

CALTRANS NUMBER: CONTRACT BID ITEM NUMBER: CONTTRACT BID ITEM CODE: 02-2C1104 56

CONTRACTOR:

**Blaisdell Construction** 

PRODUCT:

**Precast Wingwall** 



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Sent:

February 9, 2011

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### SFOBB Yerba Buena Island Viaduct (Superstructure Roll-In)



Demolition of Existing Bridge Superstructure and Roll-In New Superstructure

Completed and Open to Traffic in 4 Days

### District 1 - Hardscrabble Creek Bridge, Route 199





### On-Going ABC Research

- Seismic Performance of Precast Column to Foundation Connections for Accelerated Bridge Construction
- Rapid Construction of Bridge Piers with Concrete Filled Tubes
- Seismic Performance of an I-Girder to Inverted-Tee Bent Cap Connection

Inverted Tee Bent Cap

- Girder-to-Cap Connection Details
- Decision Making and Economic Modeling Tool
   "Just Completed !!!"



### Planning Phase Decision-Making Tool

- Joint Venture Pool Funded Study by FHWA, and numerous State DOT's
- Tool available in October

State	Members and Titles
Oregon	Benjamin Tang, P.E., Br Preservation Manager Steve Soltesz, Research Coordinator Dawn Mach, Bridge Fin. Analyst Holly Winston, Sr. Local Bridge Standards Engineer
FHWA	Mary F. Huie, Highways for LIFE, Program Coordinator Tim Rogers, P.E., Division Bridge Engineer Nat Coley, Asset Manager
California	Paul Chung, Sr. Bridge Engineer
lowa	Ahmad Abu-Hawash, Chief Structural Engineer
Minnesota	Kevin Western, Bridge Design Engineer
Montana	David Johnson, Bridge design Engineer
Texas	Courtney Holle, Transportation Engineer
Utah	Daniel Hsiao, P.E., S.E., Sr. Project Manager
Washington	Bijan Khaleghi, Design Engineer DeWayne Wilson, Bridge Management Engineer

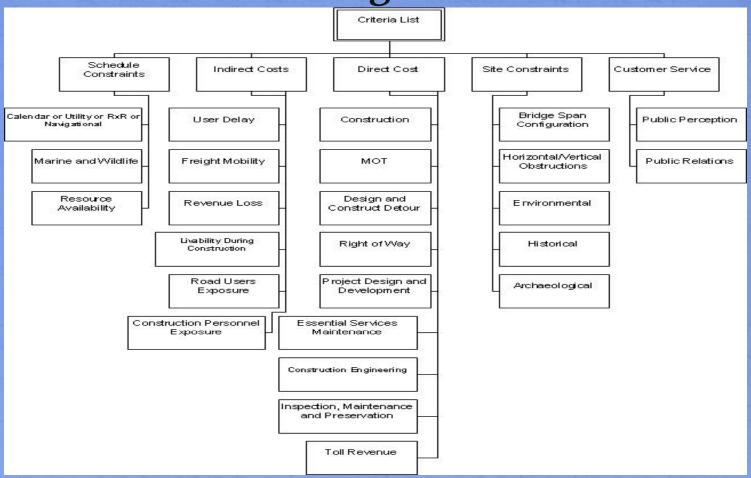


### Planning Phase Decision-Making Tool

- Determines which construction approach (ABC vs. conventional construction) is appropriate for a specific bridge site.
- Provides a tool to help analyze different bridge alternatives and multi-criteria simultaneously using a Analytical Hierarchy Process (AHP) and pair-wise decisions.
- AHP analysis allows decision makers to insert or eliminate levels and elements as necessary to sharpen the focus on one or more parts of the analysis. Less important criteria and sub-criteria can be dropped from further consideration (see next slide).



Criteria Organization

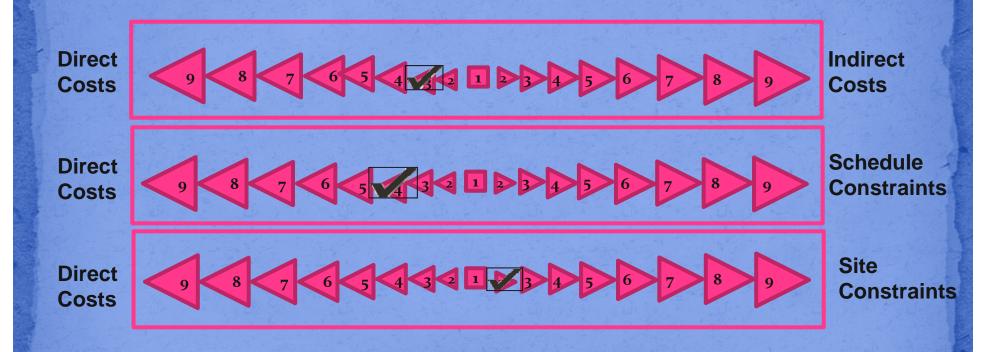


- The hierarchy organizes the decision-making process.
- A decision maker can insert or eliminate levels and elements as necessary to sharpen the focus.



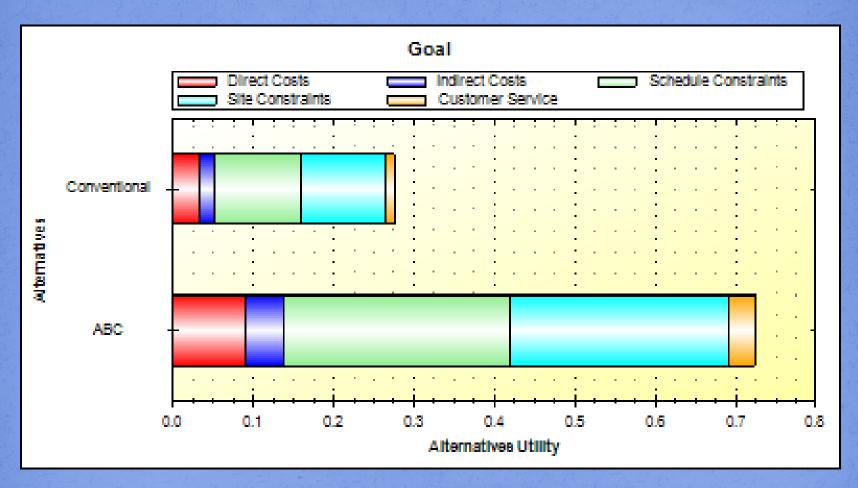
### **AHP Analysis Details**

• Comparisons between criteria and between sub-criteria.





### ABC Versus Conventional Output





# Action Plan What is Next for Caltrans and ABC?

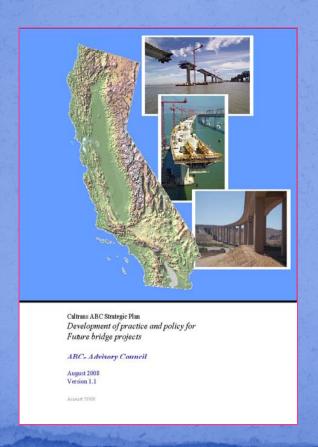
# Fall 2011

- ABC Presentation to DES Structure Policy Board.
- ABC Presentation to Chief Engineer and Project Delivery Division Chiefs.
- ABC Presentation to the DMB, PMB and CMB.
- ABC Presentation to PDAC.
- Establish ABC Team
  - Sponsors: Division Chiefs of DES, PM, Const & Design
  - > Team Members: DES, PM, Const, Design, Planning, Maintenance
- ABC Team responsible for:
  - Develop Department's ABC policy
  - Implementation Plan
  - Oversight of key ABC research projects to validate seismic performance
  - Development of ABC technical standards and guidance
  - ABC Training and education for the Project Development Team



### ABC On-Line

- 2007 FHWA Seismic ABC Workshop Report
- Caltrans ABC Strategic Plan
- ABC Lessons Learned Report- CA Applications
- http://onramp.dot.ca.gov/hq/esc/sd/bridge\_design/sac/accel\_bridge\_construction/index.htm





Accelerated Bridge Construction Applications in California A Lessons Learned Report

August 2008 Version 1.1



# QUESTIONS?