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Title:

Prestressed Concrete Girder Continuity Connection

Developing Organization:

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Abstract:

Guidelines for simple span members made continuous in Multi-span bridges. This guideline and its sample details may be used when designing for continuity. The PCI New England Technical committee has recommended that strand extensions be used to make the positive moment connection in beams. If a State Standard exists it will take precedence over these guidelines and details.

Number of Pages: 6

PCI cannot accept responsibility for any errors or oversights in the use of this material. The user must recognize that no guidelines or regulations can substitute for experienced judgement. This guideline is intended for use by personnel competent to evaluate the significance and limitations of its contents and able to accept responsibility for the application of the material it contains.

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Prestressed Concrete Girder Continuity Connection

The design of simple-span members made continuous in multiple span bridges shall be in accordance with the following:

- 1. <u>Application of Loads</u>: Members shall be assumed to act as simple-spans for the application of the prestressing forces, member dead load and non-composite dead loads. Continuous members shall be assumed to carry the superimposed dead loads, live loads and time-dependent effects (creep and differential shrinkage).
- 2. <u>Positive Moment Connection</u>: Provide a positive connection at interior supports sufficient to develop, as a minimum, a moment equal to 1.2* Mcr (+) of the composite section. The positive moment connection shall be made by extending the prestressing steel beyond the member ends. Diaphragm ties within 6" of the bottom bulb shall be assumed to contribute to the positive moment connection if properly engaged by transverse ties. The connection capacity shall be determined using the method outlined in Chapter 4 of FHWA-RD-77-4, "End Connections of Pretensioned I-Beam Bridges". This method is summarized below.

The connection shall be designed by the working stress method with an ultimate strength check.

Working Stress Design:

$$f_{ps} = \frac{L_e - 8.25}{0.228} \le 150 \text{ ksi, for } L_{pb} \le 8.25"$$

$$f_{ps} = \frac{L_e - L_{pb}}{0.228} + \frac{L_{pb} - 8.25}{0.472} \le 150 \text{ ksi, for } L_{pb} > 8.25"$$

$$A_{ps} = \frac{M - A_s f_y (jd_{ps} + d - d_{ps})}{f_{ps} jd_{ps}}$$



Ultimate Strength Check:

 $f_{pu} = \frac{L_e - 8.25}{0.163} \text{ for } L_{pb} \le 8.25"$ $f_{pu} = \frac{L_e - L_{pb}}{0.163} + \frac{L_{pb} - 8.25}{0.337} \text{ for } L_{pb} > 8.25"$ $a = \frac{A_{ps} f_{pu} + A_s f_y}{0.85 \text{ f}'_c \text{b}}$

$$M_{\rm u} = 0.9 \left[A_{\rm ps} f_{\rm pu} \left(d_{\rm ps} - {}^{a}/_{2} \right) + A_{\rm s} f_{\rm y} \left(d - {}^{a}/_{2} \right) \right]$$



Figure 1 Connection Reinforcement Location

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For the diaphragm ties to be effective in determining the positive moment capacity, it is necessary for transverse reinforcement, A_T , to be extended into the diaphragm from the girder section at the lower corners and enclosed by the diaphragm ties. The required transverse reinforcement shall be determined by AASHTO 8.16.6.4, Shear Friction.

- = depth of compression stress block a b compression flange width per AASHTO 8.10 = d = distance from the extreme compressive fiber to the centroid of the diaphragm tie = distance from the extreme compression fiber to the centroid of the strand d_{ps} f'c = compressive strength of deck concrete fps = allowable working stress per strand = stress of strand at general slip (defined as measureable slip) fpu fv = diaphragm tie yield stress = internal moment arm = $0.94d_{ps}$ jd_{ps} (approximates T-Beam with low percentage of reinforcing steel) = required area of embedded strand Aps area of diaphragm ties within 6" of the bottom bulb A_s = = area of transverse reinforcement AT Le = total embedment length of strand = prebend length of embedded strand (9")L_{nb}
- M = design moment $\geq 1.2 M_{cr}$
- M_u = ultimate moment capacity of connection
- 3. <u>Negative Moment Connection</u>: The amount of negative moment reinforcing steel required in the deck shall be determined by assuming the member to be a rectangular section with a compression block width equal to the bottom flange width of the member. Both top and bottom mats of deck slab reinforcing steel within the effective flange width shall be included in calculating the moment capacity of the section.
- 4. <u>Time-Dependent Effects</u>: Time-dependent effects shall be accounted for using the method outlined in the PCI Journal, April 1969, "Design of Continuous Highway Bridges with Precast, Prestressed Concrete Girders". These effects may be neglected if provisions are made in the contract to ensure that the concrete members cure for a minimum of 60 days prior to the application of additional dead loads, and only with the approval of the Design Chief.

For simple-span members made continuous in multiple span bridges, consideration shall be given to the placement of temporary diaphragms near the ends of members at piers in order to provide stability until the final end diaphragms are cast-in-place at the same time as the deck slab.

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