

## PRECAST IS BOTH VERSATILE & DURABLE



High-performance precast concrete stands out as one of the most adaptable building materials in modern construction. Designed for efficiency, precast components are manufactured off-site, transported just-in-time, and installed seamlessly across a broad range of applications—from single-family homes to monumental structures. Its design versatility makes it an ideal choice for commercial and entertainment venues, government and institutional buildings, housing and residential developments, industrial and warehouse facilities, and educational structures.

Precast concrete offers remarkable structural versatility, combining scalable performance with cost-effective section designs and the ability to support expansive open spans. Precast concrete is also known for its exceptional durability, making it a reliable choice for long-lasting structures. Precast concrete is an ideal choice for structures requiring long-term durability and reliability, whether in commercial, residential, or infrastructure projects.

# Valley Southwoods Freshman High School CTE Addition



Facing declining enrollment in Career and Technical Education (CTE) programs, the West Des Moines Community School District embarked on a revitalization effort, culminating in a state-of-the-art addition at the Valley Southwoods Freshman High School—one of six facility enhancements in the district's broader improvement plan. This expansion introduces dynamic, hands-on learning environments for emerging technology, robotics, woodworking, and culinary arts.

Adjacent to the school's existing food service area, a dedicated culinary arts lab houses a teaching kitchen and six practice kitchens, supporting both student instruction and broader community engagement.

Designed to serve multiple purposes, the facility accommodates after-hours programs, career training initiatives, and public culinary classes.

Beyond functionality, the addition modernizes the school's exterior, incorporating architectural insulated wall panels with formliner accents in a dark gray blend enhanced by vibrant Nawkaw staining. In compliance with city regulations, part of the prefabricated expansion doubles as an ICC-500-rated storm shelter, employing a total precast system with double tees and walls.

Recognizing the evolving nature of CTE curricula, the design incorporates adaptable lab spaces to support future coursework.

Overhead garage doors facilitate the movement of large equipment and enable the expansion of hands-on learning activities. Each door also integrates a secondary storm panel, ensuring a bright, open learning environment under normal conditions while providing essential protection during severe weather.

With multiple projects underway district-wide, the design team prioritized a construction approach that ensured efficiency and consistency. Given concerns over local masonry labor availability, prefabrication emerged as the optimal solution—offering controlled, year-round manufacturing, stringent quality assurance compared to traditional on-site masonry, and expedited installation to minimize disruptions, particularly during winter months.



Architect: **Shive Hattery**  
Engineer: **Shive Hattery**  
Contractor: **Core Construction**  
Owner: **West Des Moines Community School District**  
Precaster: **Wells**  
Precast Specialty Engineer: **Wells**  
PCI Certified Erector: **US Erectors**  
Location: **West Des Moines, IA**  
Year of Completion: **2024**



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# NWWFT – 260 Chemical Feed Building



The Chemical Feed Building at Wichita's Northwest Water Facility (NWWF) plays a critical role in the city's ongoing efforts to modernize its water treatment infrastructure. Designed to optimize the efficiency and safety of chemical handling and distribution, this 13,768-square-foot facility integrates

seamlessly into the broader NWWF project, embodying a commitment to cutting-edge water treatment solutions.

To ensure compliance with the project's rigorous standards, precast concrete was chosen for its durability, stringent

quality control, and ability to accelerate construction. The structure incorporates 92 precast components, including 63 insulated wall panels, 17 double tees, and 12 flat wall panels. These elements were meticulously fabricated off-site to guarantee precision and consistency before being transported for on-site assembly. The application of precast concrete not only streamlined the construction timeline but also delivered a resilient, low-maintenance solution essential for safeguarding sensitive chemical operations. A sandblasted finish enhances both the visual appeal and surface durability of the panels.



Architect: **Wichita Water Partners**  
Engineer: **Wichita Water Partners**  
Contractor: **Rava Construction**  
Owner: **City of Wichita, KS**  
Precaster: **Prestressed Concrete Construction**  
Precast Specialty Engineer:  
**Prestressed Concrete Construction**  
PCI Certified Erector: **Carl Harris Co., Inc.**  
Location: **Wichita, KS**  
Year of Completion: **2024**



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# Sioux Falls Public Safety Campus



The Sioux Falls Public Safety Campus is a first-of-its-kind regional training and emergency operations facility designed to support the growing demands of public safety services. Spanning 42 acres and totaling over 100,000 square feet, the campus includes a 911 Dispatch Center, Urban Search and Rescue (USAR) training building, Firearms Training Center, Tactical Training Village, Maintenance Storage Facility, and Administrative Building.

Its design enhances the training, safety, and collaboration of police, fire, and emergency

personnel. First responders receive advanced training that prepares them to handle a wide range of emergencies efficiently and effectively, ensuring that the community is well-protected and supported by highly skilled professionals.

Precast concrete was chosen early in the design process to meet durability, resiliency, and speed-to-market goals. Precast's inherent strength, low maintenance, and resistance to moisture, wind, fire, and blast events made it ideal for critical operations like the 911 center, which is designed as a

FEMA-rated storm shelter.

The campus's design emphasizes energy efficiency and environmental stewardship by utilizing the thermal efficiencies of insulated precast panels and maximizing the use of natural light. These features reduce dependency on artificial lighting and contribute to a more sustainable and energy-efficient facility.

The Urban Search and Rescue (USAR) building utilized moveable precast panels that can collapse as part of dynamic training exercises with bolted connections to simulate dynamic rescue scenarios—an innovative use of precast that supports flexible, real-world training.



Architect: **DLR Group**  
Engineer: **Midwest Engineering Company**  
Contractor: **Peska Construction**  
Owner: **City of Sioux Falls**  
Precaster: **Gage Brothers**  
Precast Specialty Engineer: **Gage Brothers**  
PCI Certified Erector: **Peska Construction**  
Image Credits: **Cipher Imaging**  
Location: **Sioux Falls, SD**  
Year of Completion: **2023**

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# MLEC Operations Center



The Mille Lacs Energy Cooperative (MLEC) Operations Center serves as the headquarters and operations hub for the central Minnesota-based energy provider. Designed for durability and aesthetic appeal, the facility integrates office space, vehicle storage, maintenance areas, and a dedicated fleet car wash to support MLEC's commitment to operational efficiency.

Seeking a structure that would endure with minimal maintenance, MLEC opted for precast construction—an ideal solution that ensured long-term durability. The facility's long-span joists and innovative structural design enabled the precast components to support joist loads along the perimeter, minimizing the need for additional steel reinforcement and optimizing structural integrity.

Wells collaborated closely with project partners through a design-assist approach, incorporating both architectural and structural prefabricated elements throughout the building. This early collaboration reinforced the value of proactive engagement and open communication, resulting in a cost-effective solution tailored to MLEC's long-term operational needs.

Visually, the facility features a striking glazed thin brick veneer in white and gray tones, creating a modern, refined aesthetic. Wells further enhanced the design with a mix of acid etch, sandblast, and waterwash finishes, adding texture and depth to the precast panels. A metal-paneled entrance serves as a distinctive architectural accent, complementing the building's overall visual appeal.

Architect: **Widseth**  
Engineer: **Widseth**  
Contractor: **McGough**  
Owner: **Mille Lacs Energy Cooperative**  
Precaster: **Wells**  
Precast Specialty Engineer: **Wells**  
PCI Certified Erector: **Wells**  
Image Credits: **Widseth**  
Location: **Aitkin, MN**  
Year of Completion: **2024**

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# PACT Charter School



Recognizing the need to grow alongside its expanding student body, PACT Charter School initiated construction in 2022 on a new Secondary Campus in Ramsey, Minnesota. Designed to enhance the school's offerings, this campus provides dedicated space for middle and high school students, reinforcing its commitment to academic excellence. As PACT celebrated its 30th anniversary in the 2024–2025 school year, the new campus stands as a testament to three decades of educational service in Ramsey, laying the groundwork for future generations of learners.

Precast concrete proved to be the ideal choice for this educational facility, offering efficiency, durability, and aesthetic flexibility. Manufactured off-site and delivered ready for installation, it played a critical role in meeting the project's tight schedule while ensuring long-term performance. Its exceptional fire resistance, minimal maintenance requirements, and robust structural integrity provide a safe and secure learning environment for students and educators alike.

Beyond its functional benefits, precast

concrete contributes to sustainability and cost-effectiveness. Its thermal efficiency helps regulate indoor temperatures, reducing energy consumption and creating a comfortable space for learning.

This project featured architectural wall panels with etched and sandblasted finishes, accented by bold red and black painted sections that proudly reflect the school's identity.

By combining speed of construction, safety, durability, and design versatility, precast concrete remains a superior solution for modern educational facilities.



Architect: **Pope Design Group**

Engineer: **IMEG (Plymouth)**

Contractor: **Rochon Corp.**

Owner: **PACT Charter School**

Precaster: **Molin Concrete Products**

PCI Certified Erector: **Molin Concrete Products**

Image Credits: **Erik Molin, Molin Concrete Products**

Location: **Ramsey, MN**

Year of Completion: **2023**

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# Nebraska Army National Guard Bellevue Readiness Center



The Bellevue Readiness Center, a new \$36.3 million facility for the Nebraska Army National Guard, spans 105,000 square feet near Offutt Air Force Base in

Bellevue, Nebraska. Designed to support training and operational readiness, it serves approximately 400 National Guard personnel across five units.

Coreslab Structures (OMAHA) Inc. produced more than 58,000 square feet of precast concrete for the project. Precast concrete was chosen for its efficiency in construction, durability, and architectural versatility. The building features buff-colored precast concrete wall panels with a light sandblast finish. A formliner was also used to enhance the visual break of large elevations. Additionally, precast concrete sign panels were integrated into the design.

Architect: **Davis Design**  
Engineer: **Burns & McDonnell**  
Contractor: **Sampson Construction**  
Precaster: **Coreslab Structures (OMAHA) Inc.**  
Precast Specialty Engineer: **Unitech Consulting**  
PCI Certified Erector: **M&M Steel Erection**  
Location: **Bellevue, NE**  
Year of Completion: **2024**

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[www.coreslab.com](http://www.coreslab.com)



# POET Ethanal Office Expansion



they had to be cut post-erection to ensure safe handling and installation.

A standout feature was the inverted fin panels, standing 33 feet tall and weighing 40,000 pounds. These panels, with an 11-foot-wide top tapering to just over 4 feet at the base, required precise engineering to manage their irregular shape and offset center of gravity. Lifting embeds had to align in a single line, presenting additional challenges in stripping and handling. Despite these obstacles, the use of precast ensured the project's structural integrity and adherence to its ambitious architectural vision.

Architect: **Hutton Corporation**  
Engineer: **Professional Engineering Consultants**  
Contractor: **Hutton Corporation**  
Owner: **POET Biofuels**  
Precaster: **Prestressed Concrete Construction**  
Precast Specialty Engineer: **Prestressed Concrete Construction**  
PCI Certified Erector: **Carl Harris Co., Inc.**  
Location: **Wichita, KS**  
Year of Completion: **2024**



The POET Ethanol Office Expansion project highlights the intersection of architectural ambition and structural ingenuity. Designed to accommodate both aesthetic and functional needs, this expansion features bold design elements, including towering concrete fins and intricate detailing. Spanning 16,528 square feet, the project's precast concrete elements served as both structural and visual centerpieces, enabling the creation of a durable, efficient, and striking office space.

solutions to address unique architectural and production challenges. The 80 total panels comprised 30 insulated walls and 50 flat walls, featuring 4/2/8 composite insulated panels with integral color on both wythes and ¾" rustications on the exterior.

The panels underwent extensive sandblasting on both the form-side and screed-side, along with most returns, requiring multiple handling processes to achieve the desired finish. Complex MEP requirements introduced numerous penetrations, with some so intricate that

This project demanded innovative precast

## YOU MATTER AND WE'RE HERE TO HELP!

In the construction industry, mental health has reached a crisis level, and we recognize the need for additional support. Many employers find themselves without the necessary resources to effectively address the mental health challenges encountered

by their employees, with particular emphasis on the male demographic within their organizations.

Our campaign, "You Matter," is more than just a tagline; it's a heartfelt affirmation of the value we place on every individual within our community. We believe in fostering an environment that acknowledges the challenges individuals may face and actively supports their mental health journey.

Recognizing the need for mental health and suicide prevention resources within our industry. We understand the construction field, with its unique set of challenges and

pressures, requires various support systems, including those available below.

Together, we can break down the stigma surrounding mental health and create a culture where seeking help is not only accepted but encouraged. At PCI, we are here to help. You Matter, and so does your mental health. Explore the resources we've gathered for you by using the QR code above. Let's build a stronger, more resilient community together.





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# Producer Members

## Key:

**Architectural**  
**Structural**

**Bridge – Transportation**

	Architectural Precast	Architectural Trim	Beams/Columns	Wall Panels	Poles	Hollow-core Slabs	Single Tees	Double Tees	Stadium Seats	Modular Cells	Soundwalls	Piles	Boxed Beams/Slabs	I Beams/Girders
<b>Advanced Precast Co.</b> (Mike Decker) Dyersville, IA, 563-875-2615 • <a href="http://www.advancedprecastcompany.com">www.advancedprecastcompany.com</a>	•			•		•		•						
<b>Collins Precast, LLC</b> (Joey Wipf) Iroquois, SD, 605-625-3123 • <a href="http://www.collinsprecast.com">www.collinsprecast.com</a>	•	•	•	•			•	•	•		•			
<b>Concrete Industries, Inc.</b> (Ryan Nelson) Lincoln, NE, 402-434-1800 • <a href="http://www.concreteindustries.com">www.concreteindustries.com</a>			•	•		•		•	•			•		•
<b>Coreslab Structures (Kansas) Inc.</b> (Dennis Drews) Kansas City, KS, 913-287-5725 • <a href="http://www.coreslab.com">www.coreslab.com</a>											•	•	•	•
<b>Coreslab Structures (Missouri) Inc.</b> (Michael Saint) Marshall, MO, 660-886-3306 • <a href="http://www.coreslab.com">www.coreslab.com</a>	•		•	•			•	•	•				•	•
<b>Coreslab Structures (Omaha) Inc.</b> (Todd Culp) Bellevue, NE, 402-291-0733 • <a href="http://www.coreslab.com">www.coreslab.com</a>	•	•	•	•				•	•	•	•	•	•	•
<b>County Materials Corp.</b> Roberts, WI (Steve Hoelsing, 800-289-2569) • Bonne Terre, MO (Scott Boma, 573-358-2773) • <a href="http://www.countymaterials.com">www.countymaterials.com</a>	•	•	•	•		•			•	•	•	•	•	•
<b>Crest Precast Concrete, Inc.</b> (Gary Mader) La Crescent, MN, 507-895-2342 • <a href="http://www.crestprecastconcrete.com">www.crestprecastconcrete.com</a>	•	•		•							•		•	
<b>Crossland Prefab</b> (Shay Laurance) Columbus, KS, 620-429-1414 • <a href="http://www.crossland.com">www.crossland.com</a>	•		•	•										
<b>Enterprise Precast Concrete, Inc.</b> Omaha, NE (Martin Lane) 402.895.3848 • Overland Park, KS (Dirk McClure) 913-312-5616 • <a href="http://www.enterpriseprecast.com">www.enterpriseprecast.com</a>	•	•		•										
<b>Fabcon</b> Savage, MN 952-890-4444 Columbus, OH, Mahoney City, PA and Pleasanton, KS • <a href="http://www.fabcon-usa.com">www.fabcon-usa.com</a>				•							•	•		
<b>Gage Brothers Concrete Products, Inc.</b> (Joe Bunkers) Sioux Falls, SD, 605-336-1180 • <a href="http://www.gagebrothers.com">www.gagebrothers.com</a>	•	•	•	•		•		•	•		•			•
<b>Mid America Precast, Inc.</b> (Rod Tanner) Fulton, MO, 573-642-6400 • <a href="http://www.midamericaprecast.com">www.midamericaprecast.com</a>	•	•	•	•	•					•	•			
<b>Molin Concrete Products Co.</b> (Bob Clauson) Lino Lakes, MN, 651-786-7722 • <a href="http://www.molin.com">www.molin.com</a>	•		•	•		•			•					
<b>MPC Enterprises, Inc.</b> (Jeff Moehle) Mt. Pleasant, IA, 319-986-2226 • <a href="http://www.mpcent.com">www.mpcent.com</a>	•	•	•	•	•		•	•	•	•	•			•
<b>PDM Precast, Inc.</b> (Adam Petersen) Des Moines, IA, 515-243-5118 • <a href="http://www.pdmprecast.com">www.pdmprecast.com</a>	•		•	•		•	•	•	•					
<b>Prestressed Casting Co.</b> (David Robertson) Springfield, MO, 417-869-7350 • <a href="http://www.prestressedcasting.com">www.prestressedcasting.com</a>	•		•	•			•	•	•		•			
<b>Prestressed Concrete</b> (Brian Curtis) Newton, KS, 316-283-2277 • <a href="http://www.preconc.com">www.preconc.com</a>	•		•	•			•	•	•		•	•	•	•
<b>Rinker Materials</b> (Marcus Orrock) Maple Grove, MN, 763-545-7473 • <a href="http://www.rinkerpipe.com">www.rinkerpipe.com</a>					•						•	•	•	•
<b>SteinBauer LLC</b> (Paul Kleinsasser) Faulkton, SD, 605-324-3302 • <a href="http://www.steinbauerprecast.com">www.steinbauerprecast.com</a>	•	•	•	•			•	•			•		•	
<b>Stress-Cast Inc</b> (Jim Markle) Assaria, KS, 785-667-3905				•		•								
<b>Taracon Precast</b> (Mark Wipf) Hawley, MN, 507-380-9423 • <a href="http://www.taraconprecast.com">www.taraconprecast.com</a>	•		•	•		•	•	•	•		•			
<b>Wells</b> (Greg Roth) Wells, MN, Albany, MN and Maple Grove, MN, 800-658-7049 • <a href="http://www.wellsconcrete.com">www.wellsconcrete.com</a>	•	•	•	•		•		•	•		•		•	