

PRECAST CONCRETE: SOMETHING TO CHEER ABOUT

KINNICK STADIUM NORTH END ZONE RENOVATIONS

Architect:
Neumann Monson Architects/
HNTB Sports Architecture

Engineer:
HNTB/Raker Rhodes

Contractor:
JE Dunn

Owner:
University of Iowa

Precaster:
Gage Brothers

**Precast Specialty
Engineer:**
Adam Roark,
Gage Brothers

Photo credit:
Brian Ray/
HawkeyeSports.com

Location:
Iowa City, Iowa
(University of Iowa)



Farm Island Township Lake Home



adds warmth and charm to the home. The challenge of preventing heat loss while still taking measures to ensure fire safety was accomplished by using precast concrete panels with an insulated fire separation wall between the two fireplaces.

This home's design also considered the potential for severe weather, so parts of the home are fully constructed of structural precast to offer storm protection.

The homeowners, who served as designer and general contractor on the project, were proud to see their vision become reality.

Contractor: **Greg Saterdalen**
Owner: **Greg & Dawn Saterdalen**
Precaster, Precast Specialty Engineer, and PCI Certified
Erector: **Molin Concrete Products Company**
Location: **Aitkin, MN**
Year of Completion: **2020**



Molin Concrete Products Company produced the precast concrete used to construct a two-story, three-bedroom, two-and-a-half-bath home in northern Minnesota. The home features insulated architectural precast concrete walls and a prestressed concrete structural beam that supports the prestressed hollow core upper-level floor.

and a wainscot that resembles stacked ledgerstone. A concrete staining process was used to achieve the natural wood and natural stone appearance.

The main level ceiling features an exposed, painted hollow core precast concrete and faux wood beam design element.

The exterior architectural precast concrete walls have a rough-sawn wood pattern

A double-sided fireplace that has interior and exterior facing wood-burning fireplaces



Jefferson Elementary School



Jefferson Elementary School is one of three new elementary schools constructed by Grand Island Public Schools that incorporated the use of insulated architectural wall panels. Enterprise Precast Concrete produced the 12" thick insulated

wall panels that provide an energy efficient durable exterior finish in addition to serving as the building's structural system.

The design of this new two story, 67,640 square-foot elementary school took into

account 21st-century learning concepts that include adequate and flexible space for current and future programming needs. The new school has multiple safety features built into the design that include restricted and monitored entry access, construction methods to improve break-in resistance, and designated classrooms to provide protection from storms.

Working closely with the architect and the school district to create an aesthetically pleasing design, the panels incorporated the use thin brick provided by Endicott Thin Brick and Tile along with formliner and an acid etch finish.



Architect: **CMBA Architects**
Contractor: **Chief Construction**
Precaster and Precast Specialty Engineer: **Enterprise Precast Concrete**
Erector: **Patriot Steel Erection**
Thin Brick Producer: **Endicott Thin Brick & Tile LLC**
Photography: **Jacia Phillips | Arch Photo KC**
Location: **Grand Island, Nebraska**
Year of Completion: **2019**



www.enterpriseprecast.com

Oscar Larson Performing Arts Center

South Dakota State University Performing Arts Addition

Gage Brothers manufactured 78,000 square feet of precast concrete slabs, wall panels, insulated wall panels, and hollowcore floors used to bring life to the new 108,000 square-foot Oscar Larson Performing Arts Center at South Dakota State University. The performing arts center, which is an addition to the existing center, is a comprehensive

facility providing spaces for both the instruction and performance in dance, music, and theatre. Developed by Design Architect Malcolm Holzman, and acoustically engineered by David Kahn, the center proves that there is indeed a correlation between what an individual hears and sees during performances, and that great music is made in great settings.

The acoustic abilities of precast concrete

provided the sound proofing goals of this facility. Founders Recital Hall is an acoustically tuned music space with 225 seats for the presentation of solo and small ensemble performances in addition to recitals with the 2,848-pipe Reuter pipe organ. The Proscenium Theater is an 850 seat multi-purpose hall with a fully rigged stage house that can present academic, community, and professional touring shows.

The custom in and out reveal pattern on the addition's exterior was developed by the architect to achieve a dynamic façade to complement the existing buildings character.

Architect: **Architecture Incorporated and Holzman Moss Bottino Architecture**
Engineer: **SEA**
Contractor: **Journey Group**
Owner: **South Dakota State University**
Precaster and Precast Specialty Engineer:
Gage Brothers
PCI Certified Erector: **Midwest Precast Services**
Photo Credits: **Cipher Imaging**
Location: **Brookings, SD**
Year of Completion: **2019**

Gage
Brothers
www.gagebrothers.com



Johnson County Courthouse



In January of 2021, the Kansas 10th Judicial District opened the newly built Johnson County Courthouse. The seven-story, 140-foot-tall courthouse is approximately 320,000 square feet, includes 28 courtrooms, and has expandable space for six additional courtrooms to be added as needed.

Relatively early in the process, and after a thorough budgeting process, Enterprise

Precast Concrete was brought on board to assist the county, architects and contractor to achieve the most optimal and efficient design. The all-weather construction capabilities of precast concrete installation allowed for a fast-track building process on this project.

Enterprise Precast Concrete manufactured 68,652 square feet of precast concrete cladding panels with a combination of

sandblast and acid etch finishes. The primary buff colored precast façade is accented by a brown precast base. A gentle curve was applied to the West (street side) façade - adding interest to the large, monolithic structure.

Designed to USGBC LEED Gold with principles as delineated by the WELL Building Institute, the new courthouse will serve Johnson County for the next 75 years, accommodate the expected growth of 10,000 residents per year and fulfill the County's goal to reduce energy by 30 percent.



Architect: **Treanor HL and Fentress Architects**
Engineer: **JCCC: Bob D Campbell and Assoc.**
Contractor and PCI Certified Erector:
JE Dunn Construction
Owner: **Johnson County Kansas**
Precaster and Precast Specialty Engineer:
Enterprise Precast Concrete
Photo Credits: **Jacia Phillips | Arch Photo KC**
Location: **Olathe, KS**
Year of Completion: **2021**



www.enterpriseprecast.com

Loews Hotel and Convention Center



The 24-story Loews Kansas City Hotel and Convention Center showcases 800 guestrooms, a lobby bar, signature restaurant, three meal restaurant, indoor lap pool and 60,000 square feet of meeting and event space.

Enterprise Precast Concrete was brought

on board early in the design process to provide budgeting and design-assist services and also to serve in a design-build capacity. Nailing down and adhering to the construction was imperative, so the project team confirmed a precast production slot for the project early on in the planning process.

Enterprise Precast Concrete manufactured 67,634 square feet of precast concrete for this job that included insulated precast concrete wall panels and cladding with an acid etch finish. Enterprise Precast Concrete's ARCIS thin panel system was incorporated on some of the lower levels where the use of thinner panels was advantageous. The upper levels of the tower were steel frame with a combination of glass and architectural precast cladding. The wall panels feature a combination of

buff and gray colored panels with areas of recessed, decorative impressions.

The project also included an integrated cast-in-place parking structure that was clad with architectural precast concrete to give the overall project a cohesive look.

Architect: **Cooper and Carry Architects**

Engineer: **WSP USA Buildings and KH Engineering Group**

Contractor and PCI Certified Erector:

JE Dunn Construction

Owner: **Loews Hotels**

Precaster and Precast Specialty Engineer:

Enterprise Precast Concrete

Photo Credits: **Jacia Phillips | Arch Photo KC**

Location: **Kansas City, MO**

Year of Completion: **2020**



www.enterpriseprecast.com



Love Church

Coreslab Structures (Omaha) Inc. manufactured the precast concrete wall panels used to construct the new Love Church in Omaha, NE. In addition to the main auditorium that seats about 750, the church includes a children's wing and other gathering spaces highlighted with the church's hot pink "L" logo. The new facility's high-tech stage with giant LED screen (40 feet wide by 10 feet high) will provide an enhanced view of videos, graphics, lyrics and words.

Precast concrete was chosen for the project due to its rapid speed of construction and aesthetic versatility.

32,000 square feet of precast concrete wall panels and insulated precast concrete sandwich panels were used on the project. The sandwich panels used 4" of insulation.



Finishes included acid etching and sandblasting on the wall panels and thin brick on the insulated sandwich panels. The colors, including an Endicott Manganese Ironspot Velour for the thin brick, were chosen to provide a sleek, modern look.

Construction was completed in December 2020, and the congregation celebrated its grand opening on Christmas Eve.

Architect and Engineer: **Leo A Daly**
Contractor: **MCL Construction**
Owner: **Love Church**
Precaster and Precast Specialty Engineer:
Coreslab Structures (Omaha) Inc.
PCI Certified Erector: **MRM Steel Erection**
Thin Brick Manufacturer: **Endicott Thin Brick & Tile**
Location: **Omaha, NE**
Year of Completion: **2020**



www.coreslab.com

Monticello Fire Station



After more than 30 years of service to the City of Monticello, MN the fire station was ready for an upgrade. As the city grew by leaps and bounds, the small fire station could no longer meet the needs of the growing community. When the city council decided a new building would be the most efficient and effective solution, the project team went to work to create a modern, streamlined, and beautiful facility.

Taracon Precast produced the precast concrete used to construct the 22,700 square-foot total precast structure. The station features six apparatus bay doors, full time living quarters, and conference space. Precast concrete's innate fire resistance, durability, low maintenance characteristics, energy efficiency, and fast erection schedule made it the perfect choice for this project.

The project team worked collaboratively to design and construct a state-of-the-art building that is both functional and visually appealing. The aesthetic design utilizes a variety of aggregates, color matching, and finishes, highlighting different textures and visual nuances. A combination of sandblast, acid etch, and exposed aggregate finishes coupled with modern colors creates a striking appearance.

Architect: **Brunton Architects & Engineers**
Contractor: **KUE Contractors Inc**
Owner: **City of Monticello**
Precaster: **Taracon Precast**
Precast Specialty Engineer:
Midwest Structure Engineering
PCI Certified Erector: **Wysan Precast Services**
Location: **Monticello, MN**
Year of Completion: **2020**



www.taraconprecast.com

Lower Sioux Intergenerational Cultural Incubator



Collins Precast produced 5,490 square feet of radiused insulated precast concrete wall panels to complete a 35-foot tall, 50-foot diameter round building structure that is part of the new Lower Sioux Intergenerational Cultural Incubator. The precast concrete wall panels are 13-inches thick with four inches of embedded insulation.

The Lower Sioux Intergenerational Cultural Incubator provides a new community gathering space for youth, adult, and elders programs aiming to pass Dakota culture on to future generations within the Lower Sioux tribe. Throughout the design process, artists are being engaged to incorporate

artwork into the architecture of the building, giving it cultural identity through Lower Sioux design.

The design for the customized formliner that was

used on the project was inspired by a local community artist. The butterfly and floral design wraps around the entire perimeter of the building and is accentuated by a dark grey acid-etched texture.

Precast concrete was chosen not only for its ability to showcase the design vision, it was also chosen because its sustainable, low-maintenance nature will support the well-being of the Lower Sioux Indian Community for years to come.

Architect: **BNIM in partnership with Pyatt Studio**

Engineer: **Studio NYL**

Contractor: **Hasslen Construction Company, Inc**

Owner: **Lower Sioux Indian Community**

Precaster: **Collins Precast LLC**

Precast Specialty Engineer: **Excel Engineering**

PCI Certified Erector: **Peska Construction**

Rendering Credits: **Precast Artwork by Lower Sioux, BNIM, Pyatt Studio and Walt Pourier**

Location: **Morton, MN**

Date of Completion: **In Progress**


www.collinsprecast.com



Tonka Village

Tonka Village includes the construction of two five-story structures, comprised of luxury condo and apartment units. Project team leaders relied on efficient building materials to meet the project's one-year timeline.

County Materials' hollowcore was specified for the buildings' podiums for its high-performance strength and

installation efficiencies. County Materials utilized its enhanced production capacity to manufacture 54,700 square feet of prestressed concrete hollowcore planks and solid slabs with short lead times.

In addition to its structural benefits, hollowcore is an efficient construction material. During manufacturing, the prestressed concrete planks are cut to specification with proper openings, which eliminates on-site cutting and prepares the planks for installation upon arrival to the jobsite. Once installed hollowcore plank serves as an instant, stable work deck, reduces the need for additional equipment, and maximizes efficiency in tight staging areas.



On this project, product deliveries were coordinated with the contractor and arranged to overcome limited site access challenges. This preparation allowed hollowcore to be delivered and installed within four weeks. County Materials' ready-to-install hollowcore plank saved valuable time on site and turned the building over to trades sooner than would be expected with alternative materials.

Architect and Contractor: **Doran Architecture**

Engineer: **BKBM Engineers**

Owner: **Tonka Village Partners LLC**

Precaster: **County Materials Corporation**

Photo Credits: **County Materials Corporation**

Location: **Tonka Bay, MN**

Year of Completion: **2021**


www.countymaterials.com

Sartell Community Center



Molin Concrete Products produced the architectural precast concrete wall panels and prestressed concrete beams for the Sartell Community Center. The community center includes 53,000 square feet of multi-purpose rooms, three full-size gymnasiums featuring multi-game courts, a designated innovation and resource area, and 2,500 square feet of space dedicated for a senior center.

Molin Concrete Products engaged with the design team to select the color and texture of the exterior architectural precast panels by providing a variety of architectural precast concrete samples. The final selection included water-washed, exposed aggregate architectural precast concrete wall panels with an abrasive etched wainscot and bands on a majority of the building. Abrasive etched architectural

precast concrete wall panels with water-washed exposed aggregate wainscot and bands occupy smaller areas of the building.

Molin Concrete Products' total scope of work included the design, production and installation of 22,760 square feet of architectural precast concrete wall panels and 42-foot structural prestressed beam.

Architect: **HMA Architects**
Engineer: **Larson Engineering**
Contractor: **Strack Construction Co.**
Owner: **City of Sartell**
Precaster and PCI Certified Erector:
Molin Concrete Products Company
Location: **Sartell, MN**
Year of Completion: **2018**



The Family Partnership



The Family Partnership is an innovative and impactful 141-year-old community-based organization that serves families in Minneapolis impacted by poverty and adverse circumstances. Over the last five years, demand for their programs has risen by 50 percent, leaving many families without crucial support.

The new 30,000 square foot addition will provide three times more space for programs. The renovation and addition will expand educational spaces for infants, toddlers and preschoolers with an indoor gym and outdoor playground and add convenient and flexible mental health and therapy services.

The vision for this project was to design a structure focused on the local neighborhood, community and the variety of ethnicities utilizing the organization. Wells and the design team created a custom prefabricated architectural wall system incorporating Graphic Concrete®. The Graphic Concrete® geometric designs were manipulated to create a variety of patterns. Wells is one of a handful of licensees in the United States providing Graphic Concrete®.

Wells manufactured and erected more than 14,000 square feet of architectural precast wall panels for the exterior façade of this building project.

Architect: **BWBR Architects**
Engineer: **Erickson Roed & Associates, Inc.**
Contractor: **Mortenson Construction**
Owner: **The Family Partnership**
Precaster and PCI Certified Erector: **Wells Concrete**
Location: **Minneapolis, MN**
Year of Completion: **2020**



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