How Precast Concrete Builds - Efficiently

The definition of efficient is “achieving maximum productivity with minimum wasted effort or expense.” Precast concrete embodies this term throughout every stage of a building’s life. From concept through completion, precast concrete checks every box. Efficient design uses thinner sections, precast concrete production uses the least amount of labor and materials, the speed of installation accelerates schedules, and the result is reduced operating costs for a precast concrete building.
Phillips – Medisize, a Molex Company, is building a new 230,000 square foot manufacturing facility on the St. Croix Meadows site in Hudson, WI. The site sat idle for the 17 years and was previously the home to the St. Croix Meadows Greyhound Racing Park. The facility will support more than 250 employees with jobs ranging from skilled manufacturing to engineering. Construction is expected to be complete by the middle of 2020.

Molin Concrete Products worked directly with Market & Johnson, River Valley Architects, and Ericksen Roed & Associates, through the design development phase and was selected to provide the architectural precast wall panels for the new facility. Molin provided the project team with tours of completed projects and Molin’s precast concrete production facilities. They also provided budgeting assistance and precast samples to assist the owner and design team in selecting the final building aesthetics. Architectural precast concrete mix colors, textures and additional features were proposed to help achieve the vision of the owner and architect.

Molin began shop drawings and engineering services while working with the design team to finalize the construction drawings to meet the projects required construction schedule. During the pre-installation process, Molin’s project manager and field superintendent coordinated site access, crane and trucking logistics, safety and installation plans with Market & Johnson’s project managers and job superintendents all throughout a record-breaking harsh winter.

Ultimately, Molin designed, produced and installed approximately 60,000 square feet of architectural insulated precast and solid precast wall panels incorporating a light color mix with an etched finish, recessed abrasive blast and form liner bands to provide the visual effects desired by the owner.

Project: Phillips-Medisize
Precaster: Molin Concrete Products Co.
Architect: River Valley Architects
Engineer: Ericksen Roed & Assoc
Contractor: Market and Johnson Inc.
Photo Credit: Market and Johnson

www.molin.com

Canton Performing Arts Center

To meet the needs of both the Canton School District and the community, Architecture Incorporated designed this 40,000 square-foot performing arts center. Though it is attached to the Canton High School via a secure entrance, it has a separate lobby and restrooms so that community groups can also use the space. Acoustical and theatre consultants collaborated with the firm to help inform the design of space and ensure high-quality acoustical performance. The auditorium seats 1,000 and includes a balcony, side performance decks, orchestra lift, catwalks, sound booth, lighting control rooms, and a fully equipped proscenium stage with a fly gallery. Additional spaces include dressing rooms, areas to apply makeup, a scene shop, storage and a lobby with space for concessions, box office and coat check. The exterior building materials were selected to seamlessly blend with the existing school while simultaneously boasting a unique look and feel. The interior finishes are contemporary with wood accents, using Canton’s school colors in a sophisticated way.

Architect: Architecture, Incorporated
Contractor: Henry Carlson Construction, LLC
Specialty Engineer/Drafter: PTAC
Photo Credit: Gage Brothers
Location: Canton, SD

www.gagebrothers.com
Crossland Prefab joined with Prestressed Concrete Construction to provide the precast panels needed for the Pittsburg Middle School’s Gym Addition. This project added three different elements to the Middle School; a 7,000 square foot locker room that would double as a FEMA shelter, a 7,000 square foot weight room and a 13,000 square foot competition size gymnasium. A connection link was included to tie the new features to the existing building. Approximately 5,000 square feet of thin brick veneer was placed on the building’s exterior in select areas to help highlight entry ways and create a pleasing aesthetic.

The remaining external concrete was sandblasted, along with the exposed concrete in the gymnasium and interior corridors. All of the exterior walls for this project were precast panels, as well as some of the interior walls. This project boasted 124 precast concrete panels, of which 101 were insulated.

Precast was chosen on this project because of the FEMA shelter, but also because of its resiliency and the minimal maintenance that is required.

Architect: DLR partnered with Corner, Greer and Associates
Engineer: DLR
Contractor: Crossland Construction
Owner: Pittsburg Middle School
Precast Specialty Engineer: Needham Engineering
PCI Certified Erector: Crossland Construction
Location: Pittsburg, KS

www.crossland.com
White House Custom Colour

Eagan-based photo lab White House Custom Colour has taken a big step toward an expansion of its corporate campus by purchasing almost 11 acres as the site of two new buildings.

White House, which moved to the Waters Business Center in Eagan from South St. Paul in 2007, built this 85,200-square-foot warehouse and production space in November, 2017. The overall campus sprawls across 17.85 acres and has grown to about 235,000 square feet of office, warehouse and production space with the addition. In addition, White House has added about 200 employees to its local workforce through the expansion, relocation and consolidation of operations from other facilities. White House got its start in 1978 as a photo finisher that catered primarily to Twin Cities wedding photographers. It has since expanded into printing photo books and greeting cards, and sells related products including backgrounds for photo shoots and framed prints.

Wells Concrete partnered on this total precast project to include nearly 70,000 square feet of precast concrete members including hollowcore and architectural wall panels. The wall panels demonstrated a unique acid etch and sandblast finish, with thin brick accents. An interesting aspect about this project is the 13" thick vertical panels Wells Concrete created, combined with 12" thick spandrels to give the elevation different depths for a truly remarkable finished look.

Contractor: Zeman Construction  
Architect: Sperides Reiners Architects, Inc.  
Engineer: Ericksen Reed & Associates  
Owner: White House Custom Colour  
Location: Eagan, MN

www.wellsconcrete.com

Peru State College Performing Arts Center

The original Peru State College campus performing arts center was built in 1921 and the theatre retains the sweeping curves of the time period. After many generous donations from alumni and area residents, along with funding from the Nebraska State Legislature, a new addition was recently constructed which includes a new main and second floor lobby, costume and prop workshops, dressing rooms, a green room, new bathrooms, and an extended stage.

This historic campus building remodel features precast concrete insulated wall panels. The precast exterior was chosen based on the material’s ability to mimic the existing architecture, cost savings, energy efficiency, and accelerated schedule capabilities.

The exterior of the building consists of thin brick with a pattern to match the existing building. The brick that was used on the project was sourced from Endicott who was able to provide a very good match for the almost 100-year-old brick on the original building. There is also ornamental buff acid etched banding that adorns various areas of the façade as well as around the window sills and surrounds.

Architect: Architectural Design Associates, Lincoln, NE  
Structural Engineer: Structural Design Group, Lincoln, NE  
Contractor: Rogge General Contractors, Lincoln, NE  
Owner: Peru State College  
Location: Peru, NE

www.coreslab.com
PCI Midwest provides continuing education programs on a variety of topics. These programs are easily tailored to conference room or classroom lunch programs. Architects and engineers can learn about precast concrete hollow-core floors and walls, architectural precast concrete, precast parking structures, glass fiber reinforced concrete, high performance precast concrete and much, much more. Contact mike@pcimidwest.org to request a program for you or your company.

Rochester Ramp

The ramp design features urban design standards that conform to Destination Medical Center guidelines and includes a pedestrian promenade, as well as one underground level. The year-long construction is expected to conclude in May 2019. The design conformed closely to the vision laid out in the DMC Design Guidelines, and while the design process started before the design guidelines were published, the final product matched the DMC vision. Overall, the ramp will have space for 640 cars. Ninety of those stalls are dedicated to the under-construction Hilton Hotel building. The parking ramp and the Hilton will connect in several places, including at the skyway level.

Wells Concrete produced and erected more than 20,000 sq. ft. of precast for the project, including some unique arch pieces. The top arch sits on a bottom arch on each side. There are two complete arches, going over a railroad track that goes under the ramp. The top arch is 45’-9.5” out to out with a rise of 9’-6” to the top. The section is 34’ deep, 16’ wide and a taper to 23” wide on the top side in erected position, with a sandblast finish. In addition to the arched pieces, Wells also provided architectural wall panels with beautiful cornices and terra-cotta accents.

Contractor: Kraus-Anderson Construction Co.
Architect: Collaborative Design Group
Engineer: Collaborative Design Group
Owner: City of Rochester, MN
Location: Rochester, MN

www.wellsconcrete.com

Learn & Earn Box Lunches

PCI Midwest provides continuing education programs on a variety of topics. These programs are easily tailored to conference room or classroom lunch programs. Architects and engineers can learn about precast concrete hollow-core floors and walls, architectural precast concrete, precast parking structures, glass fiber reinforced concrete, high performance precast concrete and much, much more. Contact mike@pcimidwest.org to request a program for you or your company.
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www.sparklewash.com/centralmn/
Scott Walters – 763-225-6211

Carl Harris Co, Inc
1245 S Santa Fe
Wichita, KS 67211
Phone: 316-267-8700
Contact: Carl Harris

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Lino Lakes, MN 55014
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651-717-6060

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www.cmc.com
830-372-8284
Jon Kinnischke - 719-240-0514

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Rep: Jim Riccio 402-587-1764

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Contact: Eric Greff, PE

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Rep: Brad Nesset

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Adam Formuziewich: 204-292-3666
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www.usformliner.com
Ray Clark 706-549-6787

West Central Steel, Inc.
105 19th Street NW
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www.wcsteel.com
320-235-4070
Contact: Jeff Allinder 320-214-5228
jallinder@wcsteel.com

If you are a PCI Associate Member and need to update your listing or if your company is interested in becoming a PCI Associate Member, please contact Mike Johnsrud at mike@pcimidwest.org.
## Producer Members

### Key:
- **Architectural**
- **Structural**
- **Bridge – Transportation**

### Architectural Precast
- **Architectural Trim**
- **Beams/Columns**
- **Wall Panels**
- **Poles**
- **Hollow-core Slabs**
- **Single Tees**
- **Double Tees**
- **Stadium Seats**
- **Modular Cells**
- **Soundwalls**
- **Piles**
- **Boxed Beams/Slabs**
- **I Beams/Girders**

### Structural

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### Bridge – Transportation

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<td>Fabcon</td>
<td>Savage, MN, 952-890-4444</td>
<td>• Columbus, OH, Mahoney City, PA and Pleasanton, KS - <a href="http://www.fabcon-usa.com">www.fabcon-usa.com</a></td>
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<td>Forterra Building Products (Joel Mitch)</td>
<td>Maple Grove, MN, 763-545-7473</td>
<td>• <a href="http://www.forterratp.com">www.forterratp.com</a></td>
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<td>Gage Brothers Concrete Products, Inc. (Tom Kelley)</td>
<td>Sioux Falls, SD, 605-336-1188</td>
<td>• <a href="http://www.gagebrothers.com">www.gagebrothers.com</a></td>
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<td>Mid America Precast, Inc. (Rod Tanner)</td>
<td>Fulton, MO, 573-642-6400</td>
<td>• <a href="http://www.midamericanprecast.com">www.midamericanprecast.com</a></td>
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<td>Molin Concrete Products Co. (John Saccoman)</td>
<td>Lino Lakes, MN, 651-786-7722</td>
<td>• <a href="http://www.molin.com">www.molin.com</a></td>
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<td>MPC Enterprises, Inc. (Jeff Moore)</td>
<td>Mt. Pleasant, IA, 319-986-2226</td>
<td>• <a href="http://www.mpcenter.com">www.mpcenter.com</a></td>
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<td>PDM Precast, Inc. (Adam Peterson)</td>
<td>Des Moines, IA, 515-243-5118</td>
<td>• <a href="http://www.pdmprecast.com">www.pdmprecast.com</a></td>
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<td>Prestressed Casting Co. (David Robertson)</td>
<td>Springfield, MO, 417-869-7300</td>
<td>• <a href="http://www.prestressedcasting.com">www.prestressedcasting.com</a></td>
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<td>Prestressed Concrete (Chris Goevert)</td>
<td>Newton, KS, 316-283-2277</td>
<td>• <a href="http://www.prestressedconcreteinc.com">www.prestressedconcreteinc.com</a></td>
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<td>Stress-Cast Inc (Jim Markle)</td>
<td>Assaria, KS, 785-667-3905</td>
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<td>Taracon Precast (Paul Nelson)</td>
<td>Hawkey, MN, 507-380-9423</td>
<td>• <a href="http://www.taracconprecast.com">www.taracconprecast.com</a></td>
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<td>Wells Concrete</td>
<td>Wells, MN, 612-425-4257, Albany, MN and Maple Grove, MN</td>
<td>• Grand Forks, ND, 800-732-4261</td>
<td>• <a href="http://www.wellsconcrete.com">www.wellsconcrete.com</a></td>
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